



# Environmental Product Declaration

**MOCTEZUMA®**

Environmental Product Declaration for concrete products  
produced by Cementos Moctezuma, S.A. de C.V. at their  
Vallejo facility in Ciudad de México, México

## ADMINISTRATIVE INFORMATION

### International Certified Environmental Product Declaration

<b>Declared Product:</b>	This Environmental Product Declaration (EPD) covers ready mix concrete products produced by Cementos Moctezuma S.A. de C.V. Declared unit: 1 m3 of concrete
<b>Declaration Owner:</b>	Cementos Moctezuma S.A. de C.V.
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	Ciudad de México, México
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	Labeling Sustainability
	Address, 11670 W Sunset Blvd.
	Los Angeles, CA
<b>Product Category Rule:</b>	www.labelingsustainability.com
	ISO 21930:2017 Sustainability in Building Construction – Environmental Declaration of Building Products: serves as the core PCR Product Category Rule of Environmental Product Declarations PCR for Concrete serves as the sub-category PCR.
	PCR Program Operator: NSF International
	Sub-category PCR review was conducted by: Thomas P. Gloria, Ph. D. of Industrial Ecology Consultants: 35 Bracebridge, Rd., Newton, MA 02459-1728, t.gloria@industrial-ecology.com. Dr. Michael Overcash of Environmental Clarity: 2908 Chipmunk Lane, Raleigh, NC 27607-3117, mrovercash@earthlink.net. Mr. Bill Stough of Sustainable Research Group: PO Box 1684, Grand Rapids, MI 49501-1684, bstough@sustainableresearchgroup.com.
<b>Independent LCA Reviewer and EPD Verifier:</b>	This EPD was independently verified in accordance with ISO 14025 and ISO 21930. The life cycle assessment was independently reviewed in accordance ISO 14044 and the referenced PCR.
	Independent verification of the declaration, according to ISO 14025:2006
	External
	Third Party Verifier
<b>Date of Issue:</b>	Geoffrey Guest, Certified 3rd Party Verifier under the International EPD Program ( <a href="http://www.environdec.com">www.environdec.com</a> ), CSA Group ( <a href="http://www.csaregistries.ca">www.csaregistries.ca</a> )
<b>Period of Validity:</b>	27 January 2025
<b>EPD Number:</b>	5 years; valid until 27 January 2030
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## COMPANY DESCRIPTION

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Cementos Moctezuma is a prominent Mexican company established in 1943, specializing in the production, distribution, and marketing of cement, concrete, and aggregates under the well-known brands Cementos Moctezuma and Concretos Moctezuma. Listed on the Mexican Stock Exchange since 1988, the company maintains a strong financial position characterized by discipline and zero debt.

With three cement plants boasting an annual capacity of eight million tons and 30 concrete plants producing over 590 types of concrete, Cementos Moctezuma has an extensive distribution network of more than 530 centers, covering 95% of Mexico. The company also offers value-added services, including specialized technical advice, mobile laboratories, construction supervision, and training.

Cementos Moctezuma is committed to sustainable development, aligning its operations with the United Nations' Sustainable Development Goals through a strategy focused on five pillars: Safety and health, Energy and climate change, Corporate social responsibility, Environment and biodiversity, and Circular economy. The company emphasizes technological innovation and operational efficiency to produce high-quality products while minimizing environmental impact, including reducing CO2 emissions and optimizing water use.

A qualified team of 1,303 passionate collaborators drives Cementos Moctezuma's mission to promote the construction of a better country for families and future generations while being committed to environmental stewardship. The company also champions equity and inclusion in the construction industry through initiatives like Casco Rosa, which recognizes the contributions of women in the sector. Additionally, Cementos Moctezuma actively engages in social responsibility programs to enhance the quality of life in the communities it serves, reinforcing its status as a consolidated company with deep Mexican roots.

## STUDY GOAL

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The intended application of this life cycle assessment (LCA) is to comply with the procedures for creating a Type III environmental product declaration (EPD) and publish the EPD for public review on the website, <http://labelingsustainability.com/>. This level of study is in accordance with EPD Product Category Rule (PCR) for Ready Mix Concrete published by NSF International (2019) and is a sub-PCR of International Standards Organization (ISO) 21930:2017 Sustainability in buildings and civil works - Core rules for EPDs of construction products and services; International Standards Organization (ISO) 14025:2006 Environmental labels and declarations, Type III environmental declarations-Principles and procedures; ISO 14044:2006 Environmental management, Life cycle assessment- Requirements and guidelines; and ISO 14040:2006 Environmental management, Life cycle assessment-Principles and framework. The performance of this study and its subsequent publishing is in alignment with the business-to-business (B2B) communication requirements for the environmental assessment of building products. The study does not intend to support comparative assertions and is intended to be disclosed to the public.

This project report was commissioned to differentiate Cementos Moctezuma from their competition for the following reasons: generate an advantage for the organization; offer customers information to help them make informed product decisions; improve the environmental performance of Cementos Moctezuma by continuously measuring, controlling and reducing the environmental impacts of their products; help project facilitators working on Leadership in Energy and Environmental Design (LEED)

projects achieve their credit goal; and to strengthen Cementos Moctezuma's license to operate in the community. The intended audience for this LCA report is Cementos Moctezuma's employees, their suppliers, project specifiers of their products, architects, and engineers. The EPD report is also available for policy makers, government officials interested in sustainability, academic professors, and LCA professionals. This LCA report does not include product comparisons from other facilities.

## DESCRIPTION OF PRODUCT AND SCOPE

This EPD reports on 142 concrete mixes manufactured at Cementos Moctezuma concrete facility in CDMX, Mexico..

This LCA assumes the impacts from products manufactured in accordance with the standards outlined in this report. This LCA is a cradle-to-gate study, and therefore, stages extending beyond the plant gate are not included in this LCA. Excluded stages include transportation of the manufactured material to the construction site; on-site construction processes and components; building (infrastructure) use and maintenance; and "end-of-life" effects.

## READY MIX CONCRETE DESIGN SUMMARY

The following tables provide a list of the ready-mix concrete products considered in this EPD along with key performance parameters.

### Mix Designs: 0 to 15 MPa

Table 1: Declared products with Mix designs: 0 to 15MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
1	Convencional - f'c 100 - 7 dias	9.80 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
2	Convencional - f'c 100 - 3 dias	9.80 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
3	Convencional - f'c 100 - 28 dias	9.80 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
4	Convencional - f'c 100 - 14 dias	9.80 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	9.80	Proprietary
5	Convencional - f'c 150 - 7 dias	14.70 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
6	Convencional - f'c 150 - 3 dias	14.70 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
7	Convencional - f'c 150 - 28 dias	14.70 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary





8	Convencional - f'c 150 - 14 dias	14.70 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	14.70	Proprietary
57	Relleno Fluido - f'c 30 - 7 dias	2.94 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
58	Relleno Fluido - f'c 30 - 3 dias	2.94 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
59	Relleno Fluido - f'c 30 - 28 dias	2.94 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
60	Relleno Fluido - f'c 30 - 14 dias	2.94 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	2.94	Proprietary
61	Relleno Fluido - f'c 15 - 7 dias	1.47 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
62	Relleno Fluido - f'c 15 - 3 dias	1.47 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
63	Relleno Fluido - f'c 15 - 28 dias	1.47 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
64	Relleno Fluido - f'c 15 - 14 dias	1.47 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	1.47	Proprietary
65	Relleno Fluido - f'c 20 - 7 dias	1.96 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
66	Relleno Fluido - f'c 20 - 3 dias	1.96 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
67	Relleno Fluido - f'c 20 - 28 dias	1.96 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
68	Relleno Fluido - f'c 20 - 14 dias	1.96 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	1.96	Proprietary
69	Relleno Fluido - f'c 25 - 7 dias	2.45 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
70	Relleno Fluido - f'c 25 - 3 dias	2.45 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
71	Relleno Fluido - f'c 25 - 28 dias	2.45 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary
72	Relleno Fluido - f'c 25 - 14 dias	2.45 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	2.45	Proprietary



<b>73</b>	Relleno Fluido - f'c 40 - 7 dias	3.92 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
<b>74</b>	Relleno Fluido - f'c 40 - 3 dias	3.92 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
<b>75</b>	Relleno Fluido - f'c 40 - 28 dias	3.92 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
<b>76</b>	Relleno Fluido - f'c 40 - 14 dias	3.92 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	3.92	Proprietary
<b>77</b>	Relleno Fluido - f'c 50 - 7 dias	4.90 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
<b>78</b>	Relleno Fluido - f'c 50 - 3 dias	4.90 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
<b>79</b>	Relleno Fluido - f'c 50 - 28 dias	4.90 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
<b>80</b>	Relleno Fluido - f'c 50 - 14 dias	4.90 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	4.90	Proprietary
<b>81</b>	Relleno Fluido - f'c 60 - 7 dias	5.88 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
<b>82</b>	Relleno Fluido - f'c 60 - 3 dias	5.88 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
<b>83</b>	Relleno Fluido - f'c 60 - 28 dias	5.88 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
<b>84</b>	Relleno Fluido - f'c 60 - 14 dias	5.88 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	5.88	Proprietary
<b>85</b>	Relleno Fluido - f'c 70 - 7 dias	6.86 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
<b>86</b>	Relleno Fluido - f'c 70 - 3 dias	6.86 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
<b>87</b>	Relleno Fluido - f'c 70 - 28 dias	6.86 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary
<b>88</b>	Relleno Fluido - f'c 70 - 14 dias	6.86 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	6.86	Proprietary



## Mix Designs: 15 to 20 MPa

Table 2 Declared products with Mix designs: 15 to 20MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
9	Convencional - f'c 200 - 7 dias	19.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
10	Convencional - f'c 200 - 3 dias	19.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
11	Convencional - f'c 200 - 28 dias	19.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
12	Convencional - f'c 200 - 14 dias	19.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
127	Lanzado - f'c 200 - 7 dias	19.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
128	Lanzado - f'c 200 - 3 dias	19.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
129	Lanzado - f'c 200 - 28 dias	19.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary
130	Lanzado - f'c 200 - 14 dias	19.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	19.6	Proprietary

## Mix Designs: 21 to 25 MPa

Table 3: Declared products with Mix designs: 21 to 25MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
13	Convencional - f'c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary





<b>14</b>	Convencional - f'c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>15</b>	Convencional - f'c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>16</b>	Convencional - f'c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>25</b>	Estructural - f'c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>26</b>	Estructural - f'c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>27</b>	Estructural - f'c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>28</b>	Estructural - f'c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>89</b>	Modulo de ruptura - MR 35 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>90</b>	Modulo de ruptura - MR 35 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>91</b>	Modulo de ruptura - MR 35 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>92</b>	Modulo de ruptura - MR 35 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>131</b>	Lanzado - f'c 250 - 7 dias	24.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>132</b>	Lanzado - f'c 250 - 3 dias	24.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>133</b>	Lanzado - f'c 250 - 28 dias	24.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary
<b>134</b>	Lanzado - f'c 250 - 14 dias	24.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	24.5	Proprietary



## Mix Designs: 26 to 30 MPa

Table 4: Declared products with Mix designs: 26 to 30MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
17	Convencional - f'c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
18	Convencional - f'c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
19	Convencional - f'c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
20	Convencional - f'c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
29	Estructural - f'c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
30	Estructural - f'c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
31	Estructural - f'c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
32	Estructural - f'c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
93	Modulo de ruptura - MR 38 - 7 dias	26.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
94	Modulo de ruptura - MR 38 - 3 dias	26.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
95	Modulo de ruptura - MR 38 - 28 dias	26.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
96	Modulo de ruptura - MR 38 - 14 dias	26.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
97	Modulo de ruptura - MR 40 - 7 dias	28.00 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
98	Modulo de ruptura - MR 40 - 3 dias	28.00 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
99	Modulo de ruptura - MR 40 - 28 dias	28.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary



<b>100</b>	Modulo de ruptura - MR 40 - 14 dias	28.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
<b>101</b>	Modulo de ruptura - MR 42 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>102</b>	Modulo de ruptura - MR 42 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>103</b>	Modulo de ruptura - MR 42 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>104</b>	Modulo de ruptura - MR 42 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>113</b>	Modulo de ruptura - MR 36 - 7 dias	25.20 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
<b>114</b>	Modulo de ruptura - MR 36 - 3 dias	25.20 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
<b>115</b>	Modulo de ruptura - MR 36 - 28 dias	25.20 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
<b>116</b>	Modulo de ruptura - MR 36 - 14 dias	25.20 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	25.2	Proprietary
<b>117</b>	Baja contracción - MR 38 - 28 dias	26.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
<b>118</b>	Baja contracción - MR 38 - 14 dias	26.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	26.6	Proprietary
<b>119</b>	Baja contracción - MR 40 - 28 dias	28.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
<b>120</b>	Baja contracción - MR 40 - 14 dias	28.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	28.0	Proprietary
<b>121</b>	Baja contracción - MR 42 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>122</b>	Baja contracción - MR 42 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>135</b>	Lanzado - f'c 300 - 7 dias	29.40 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>136</b>	Lanzado - f'c 300 - 3 dias	29.40 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary



<b>137</b>	Lanzado - f'c 300 - 28 dias	29.40 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary
<b>138</b>	Lanzado - f'c 300 - 14 dias	29.40 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	29.4	Proprietary

### Mix Designs: 31 to 35 MPa

Table 5: Declared products with Mix designs: 31 to 35MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
<b>21</b>	Convencional - f'c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>22</b>	Convencional - f'c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>23</b>	Convencional - f'c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>24</b>	Convencional - f'c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>33</b>	Estructural - f'c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>34</b>	Estructural - f'c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>35</b>	Estructural - f'c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>36</b>	Estructural - f'c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
<b>105</b>	Modulo de ruptura - MR 45 - 7 dias	31.50 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
<b>106</b>	Modulo de ruptura - MR 45 - 3 dias	31.50 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
<b>107</b>	Modulo de ruptura - MR 45 - 28 dias	31.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
<b>108</b>	Modulo de ruptura - MR 45 - 14 dias	31.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary





109	Modulo de ruptura - MR 48 - 7 dias	33.60 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
110	Modulo de ruptura - MR 48 - 3 dias	33.60 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
111	Modulo de ruptura - MR 48 - 28 dias	33.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
112	Modulo de ruptura - MR 48 - 14 dias	33.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
123	Baja contracción - MR 45 - 28 dias	31.50 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
124	Baja contracción - MR 45 - 14 dias	31.50 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	31.5	Proprietary
125	Baja contracción - MR 48 - 28 dias	33.60 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
126	Baja contracción - MR 48 - 14 dias	33.60 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	33.6	Proprietary
139	Lanzado - f'c 350 - 7 dias	34.30 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
140	Lanzado - f'c 350 - 3 dias	34.30 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
141	Lanzado - f'c 350 - 28 dias	34.30 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary
142	Lanzado - f'c 350 - 14 dias	34.30 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	34.3	Proprietary

**Mix Designs: 36 to 40 MPa**

Table 6: Declared products with Mix designs: 36 to 40MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
37	Alta resistencia - f'c 400 - 7 dias	39.20 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary
38	Alta resistencia - f'c 400 - 3 dias	39.20 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary
39	Alta resistencia - f'c 400 - 28 dias	39.20 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary



40	Alta resistencia - f'c 400 - 14 dias	39.20 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	39.2	Proprietary
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### Mix Designs: 41 to 45 MPa

Table 7: Declared products with Mix designs: 41 to 45MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
41	Alta resistencia - f'c 450 - 7 dias	44.10 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
42	Alta resistencia - f'c 450 - 3 dias	44.10 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
43	Alta resistencia - f'c 450 - 28 dias	44.10 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary
44	Alta resistencia - f'c 450 - 14 dias	44.10 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	44.1	Proprietary

### Mix Designs: 46 to 50 MPa

Table 7: Declared products with Mix designs: 46 to 50MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
45	Alta resistencia - f'c 500 - 7 dias	49.00 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
46	Alta resistencia - f'c 500 - 3 dias	49.00 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
47	Alta resistencia - f'c 500 - 28 dias	49.00 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary
48	Alta resistencia - f'c 500 - 14 dias	49.00 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	49	Proprietary



## Mix Designs: 51 to 55 MPa

Table 7: Declared products with Mix designs: 51 to 55MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
49	Alta resistencia - f'c 550 - 7 dias	53.90 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
50	Alta resistencia - f'c 550 - 3 dias	53.90 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
51	Alta resistencia - f'c 550 - 28 dias	53.90 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary
52	Alta resistencia - f'c 550 - 14 dias	53.90 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	53.9	Proprietary

## Mix Designs: 56 to 60 MPa

Table 7: Declared products with Mix designs: 56 to 60MPa considered in this environmental product declaration

Mix#	Unique name/ID	Short description	Product type	Resistance strength, MPa	H2O to cement ratio
53	Alta resistencia - f'c 600 - 7 dias	58.80 MPa 7d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
54	Alta resistencia - f'c 600 - 3 dias	58.80 MPa 3d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
55	Alta resistencia - f'c 600 - 28 dias	58.80 MPa 28d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary
56	Alta resistencia - f'c 600 - 14 dias	58.80 MPa 14d strength Ready Mix Concrete	Ready Mix Concrete	58.8	Proprietary

## READY MIX CONCRETE DESIGN COMPOSITION

The following figures provide mass breakdown (kg per functional unit) of the material composition of each ready mix concrete design considered. Please note that the presented breakdown has been randomly altered by +/-10%, and is therefore only an approximation; this manipulation is to ensure confidentiality.



Table 8: Ready mix concrete composition.

Product Components	Product Components
Cement	Proprietary
Aggregates	30-60.00
Others	0.01-5.00
Total	100.00

## SYSTEM BOUNDARIES

The following figure depicts the cradle-to-gate system boundary considered in this study.

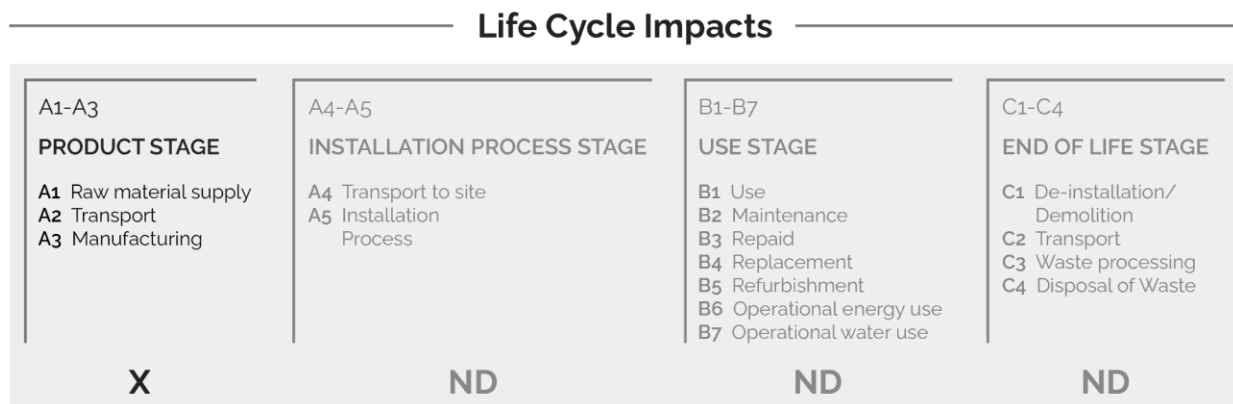


Figure 1: General life cycle phases for consideration in a construction works system

This is a Cradle-to-gate life cycle assessment and the following life cycle stages are included in the study:

- A1: Raw material supply (upstream processes) - Extraction, handling, and processing of the materials used in manufacturing the declared products in this LCA.
- A2: Transportation - Transportation of A1 materials from the supplier to the "gate" of the manufacturing facility (i.e., A3).
- A3: Manufacturing (core processes)- The energy and other utility inputs used to store, move, and manufacture the declared products and to operate the facility.

According to the PCR, the following figure illustrates the general activities and input requirements for producing ready mix concrete products and is not necessarily exhaustive.





### System Boundary

Raw Material Supply (A1)	Transport (A2)	Manufacturing (A3)
Cements & SCMs Aggregates Admixtures Batch Water Fibers & Pigments	Truck, Rail, Ship Energy Carriers (fuels)	Energy Carriers (electricity and fuels) Ancillary Materials (lubricants, motor oil, cleaning chemicals, other consumables) Water (manufacturing water, including wash water for cement trucks, but excluding batch water) Waste (end of life treatment of ancillary materials and any packaging) 30% total fleet energy transit mix plants only

Figure 2: General system inputs considered in the product system and categorized by modules in scope

In addition, according to the relevant PCR, the following requirements are excluded from this study:

- Production, manufacture and construction of A3 building/capital goods and infrastructure.
- Production and manufacture of steel production equipment, steel delivery vehicles, earth-moving equipment, and laboratory equipment.
- Personnel-related activities (travel, furniture, office supplies);
- Energy use is related to company management and sales activities.

For this LCA the manufacturing plant, owned and operated by Cementos Moctezuma, is located at their Vallejo facility in Ciudad de México, México. All operating data is formulated using the actual data from Cementos Moctezuma’s plant at the above location, including water, energy consumption and waste generation. All inputs for this system boundary are calculated for the plant.

This life cycle inventory was organized in a spreadsheet and was then input into an RStudio environment where pre-calculated LCIA results for relevant products/activities stemming from the ecoinvent v3.10 database and a local EPD database in combination with primary data from Cementos Moctezuma were utilized. Explanations of the contribution of each data source to this study are outlined in the section ‘Data Sources and Quality’. Further LCI details for each declared product are provided in the sections ‘Detailed LCI tables’ and ‘Transport tables’ of the detailed LCA report. A parameter uncertainty analysis was also performed where key statistical results (e.g. min/mean/max etc.) are provided in the detailed LCA report.

## CUT-OFF CRITERIA

ISO 14044:2006 and the focus PCR requires the LCA model to contain a minimum of 95% of the total inflows (mass and energy) to the upstream and core modules be included in this study. The cut-off criteria were applied to all other processes unless otherwise noted above as follows. A 1% cut-off is considered for all renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process where the total of the neglected inputs does not exceed 5%.

## DATA SOURCES AND DATA QUALITY ASSESSMENT

**Raw material transport:** A combination of actual mode/distance combinations were assumed for key bulk materials whereas ecoinvent default multi-modal market mix distances were assumed for other inputs where no original data could be provided.





**Electricity:** Electricity consumption values are for Moctezuma in calendar year 2023. These values were direct reported from Moctezuma records. The unit process “market for electricity, medium voltage/electricity, medium voltage/MX/kWh” was used to represent the Mexico grid electricity used by the cement plant.

**Fuel required for machinery:** Machinery-related fuel requirements were determined from direct Moctezuma information for the reference year 2023.

**Waste generation:** No High-level radioactive waste is generated on-site at this facility.

**Recovered energy:** There was no recovered energy on-site.

**Recycled/reused material/components:** The amount of returned concrete is based on Moctezuma primary data for the reference year, 2023.

**Module A1 material losses:** Due to lack of data, default loss factors were assumed.

**Direct A3 emissions accounting:** Direct emissions are modeled using fuel and technology appropriateecoinvent activities. See LCI input tables for details.

**Waste transport requirements:** Transportation distances are using estimated values. The waste hauler cannot guarantee the exact distances traveled due to the variation of route and actual location of disposal. Most waste disposal sites are near the plant therefore the 25 km distance is a representative estimate

**Product transport requirements:** Truck-related fuel requirements were determined from direct Moctezuma information for the reference year 2023.

The following tables depict a list of assumed life cycle inventory utilized in the LCA modeling to generate the impact results across the life cycle modules in scope. An assessment of the quality of each LCI activities utilized from various sources is also provided.

Table g: LCI inputs assumed for module A1 (i.e., raw material supply) Data Quality Assessment Key Fair=1, Good=2, Very Good =3.

Input	LCI.activity	Data.source	Geo	Year	Technology	Time	Geography	Reliability	Completeness
Andesite Sand	basalt quarry operation/basalt/RoW/kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	1	3	3
Water	tap water production, conventional treatment/tap water/RoW/kg	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	2	3	3



<b>Limestone Gravel</b>	limestone quarry operation/limestone, unprocessed/RoW/kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Edo. Mex	2024	2	3	1	3	3
<b>Additives</b>	chemical production, organic/chemical, organic/GLO/kg	ecoinvent v3.10 in 2024	Queretaro	2024	2	3	1	3	3
<b>Cement</b>	Gris CPC 40RS/cement/MX/tonne	Program Operator: Labeling Sustainability - EPD ID: bb72e77d-c6d2-4caabage-18cce10c7824	Morelos	23 November 2024	3	3	3	3	3
<b>River Sand</b>	sand quarry operation, extraction from river bed/sand/BR/kg; Note: modifications made (see ecoinvent activity changes table)	ecoinvent v3.10 in 2024	Morelos	2024	2	3	2	3	3

## DATA QUALITY ASSESSMENT

Data quality/variability requirements, as specified in the PCR, are applied. This section describes the data quality achieved relative to the ISO 14044:2006 requirements. Data quality is judged based on its precision (measured, calculated or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied within a study serving as a data source) and representativeness (geographical, temporal, and technological).

**Precision:** Through measurement and calculation, the manufacturers collected and provided primary data on their annual production. For accuracy, the LCA practitioner and 3rd Party Verifier validated the plant gate-to-gate data.

**Completeness:** All relevant specific processes, including inputs (raw materials, energy and ancillary materials) and outputs (emissions and production volume) were considered and modeled to represent the specified and declared products. Most relevant background materials and processes were taken from ecoinvent v3.10 LCI datasets where relatively recent region-specific electricity inputs were utilized. The most relevant EPDs requiring key A1 input were also utilized where readily available.

**Consistency:** To ensure consistency, the same modeling structure across the respective product systems was utilized for all inputs, which consisted of raw material inputs and ancillary material, energy flows, water resource inputs, product and co-products outputs, returned and recovered Ready Mix Concrete materials, emissions to air, water and soil, and waste recycling and treatment. The same background LCI datasets from the ecoinvent v3.10 database were used across all product systems. Crosschecks concerning the plausibility of mass and energy flows were continuously conducted. The





LCA team conducted mass and energy balances at the plant and selected process level to maintain a high level of consistency.

**Reproducibility:** Internal reproducibility is possible since the data and the models are stored and available in a machine-readable project file for all foreground and background processes, and in Labeling Sustainability's proprietary Ready Mix Concrete LCA calculator\* for all production facility and product-specific calculations. A considerable level of transparency is provided throughout the detailed LCA report as the specifications and material quantity make-up for the declared products are presented and key primary and secondary LCI data sources are summarized. The provision of more detailed publicly accessible data to allow full external reproducibility was not possible due to reasons of confidentiality.

Labeling Sustainability has developed a proprietary tool that allows the calculation of PCR-compliant LCA results for Ready Mix Concrete product designs. The tool auto-calculates results by scaling base-unit technosphere inputs (i.e. 1 kg sand, 1 kWh electricity, etc.) to replicate the reference flow conversions that take place in any typical LCA software like openLCA or SimaPro. The tool was tested against several LCAs performed in openLCA and the tool generated identical results to those realized in openLCA across every impact category and inventory metric (where comparisons could be readily made).

**Representativeness:** The representativeness of the data is summarized as follows.

- Time related coverage of the manufacturing processes' primary collected data from 2023-01-01 to 2023-12-31.
- Upstream (background) LCI data was either the PCR specified default (if applicable) or more appropriate LCI datasets as found in the country-adjusted ecoinvent v3.10 database.
- Geographical coverage for inputs required by the A3 facility(ies) is representative of its region of focus; other upstream and background processes are based on US, North American, or global average data and adjusted to regional electricity mixes when relevant.
- Technological coverage is typical or average and specific to the participating facilities for all primary data.

## ENVIRONMENTAL INDICATORS AND INVENTORY METRICS

Per the PCR, this EPD supports the life cycle impact assessment indicators and inventory metrics as listed in the tables below. As specified in the PCR, the most recent US EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI), impact categories were utilized as they provide a North American context for the mandatory category indicators to be included in the EPD. Additionally, the PCR requires a set of inventory metrics to be reported with the LCIA indicators.

Table 10: Life cycle impact categories and life cycle inventory metrics

ID	LCIA.indicators	Abbreviations	Units
1	Climate change: global warming potential (GWP100)	GWP100	kg CO2-eq
2	Ozone depletion: ozone depletion potential (ODP)	ODP	kg CFC-11-eq
3	Acidification: acidification potential (AP)	AP	kg SO2-eq
4	Eutrophication: eutrophication potential	EP	kg N-eq
5	Smog formation potential	SFP	kg O3-eq



6	Energy resources: non-renewable: abiotic depletion potential (ADP): fossil fuels	ADP <sub>fossil</sub>	MJ
<b>Inventory metrics</b>			
7	Inventory indicators ISO21930: Cumulative Energy Demand - renewable energy resources	RPRE	MJ
8	Inventory indicators ISO21930: Renewable primary resources with energy content used as material (i.e., PERM)	PRM	MJ
9	Inventory indicators ISO21930: Cumulative Energy Demand - non-renewable energy resources	NRPRE	MJ
10	Inventory indicators ISO21930: Non-renewable primary resources with energy content used as material (i.e., PENRM)	NRPRM	kg
11	Inventory indicators ISO21930: use of secondary material	SM	MJ
12	Inventory indicators ISO21930: use of renewable secondary fuels	RSF	MJ
13	Inventory indicators ISO21930: recovered energy	RE	MJ
14	Inventory indicators ISO21930: use of net fresh water	FW	m <sup>3</sup>
15	Inventory indicators ISO21930: hazardous waste disposed	HWD	kg
16	Inventory indicators ISO21930: non-hazardous waste disposed	NHWD	kg
17	Inventory indicators ISO21930: high-level radioactive waste disposed	HLRW	kg
18	Inventory indicators ISO21930: intermediate and low-level radioactive waste disposed	ILLRW	kg
19	Inventory indicators ISO21930: materials for recycling	MR	kg
20	Inventory indicators ISO21930: materials for energy recovery	MER	kg

It should be noted that emerging LCA impact categories and inventory items are still under development and can have high levels of uncertainty that preclude international acceptance pending further development. Use caution when interpreting data in any of the following categories.

- Renewable primary energy resources as energy (fuel);
- Renewable primary resources as material;
- Non-renewable primary resources as energy (fuel);
- Non-renewable primary resources as material;
- Secondary Materials;
- Renewable secondary fuels;
- Non-renewable secondary fuels;
- Recovered energy;
- Abiotic depletion potential for non-fossil mineral resources.
- Land use related impacts, for example on biodiversity and/or soil fertility;
- Toxicological aspects;
- Emissions from land use change [GWP 100 (land-use change)];
- Hazardous waste disposed;
- Non-hazardous waste disposed;
- High-level radioactive waste;
- Intermediate and low-level radioactive waste;



- Components for reuse;
- Materials for recycling;
- Materials for energy recovery;
- Recovered energy exported from the product system.

## LIMITATIONS

This EPD is a declaration of potential environmental impact and does not support or provide definitive comparisons of the environmental performance of specific products. Only EPDs prepared from cradle-to-grave life cycle results and based on the same function and reference service life and quantified by the same functional unit can be used to assist purchasers and users in making informed comparisons between products.

LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks. Further, LCA offers a wide array of environmental impact indicators, and this EPD reports a collection of those, as specified by the PCR.

In addition to the impact results, this EPD provides several metrics related to resource consumption and waste generation. While this data may be informational in other ways, they do not provide a measure of impact on the environment.

## TOTAL IMPACT SUMMARY

The following table reports the total LCA results for each product produced at the given ready mix concrete facility on a per 1m<sup>3</sup> of concrete basis.

Table 11: **Total life cycle (across modules in scope) impact results for all mix designs, assuming the geometric mean point values on a per 1 m<sup>3</sup> of concrete basis.**

a) Midpoint Impact Categories:

Indicator/LCI Metric	GWP100	ODP	AP	EP	SFP	ADP <sub>fossil</sub>
Unit	kg CO <sub>2</sub> -eq	kg CFC-11-eq	kg SO <sub>2</sub> -eq	kg N-eq	kg O <sub>3</sub> -eq	MJ
Alta resistencia - f'c 400 - 14 dias	437	3.51E-06	0.475	0.268	8.98	2810
Alta resistencia - f'c 400 - 28 dias	415	3.35E-06	0.461	0.258	8.77	2690
Alta resistencia - f'c 400 - 3 dias	513	4.04E-06	0.523	0.302	9.69	3220
Alta resistencia - f'c 400 - 7 dias	468	3.73E-06	0.495	0.282	9.27	2980
Alta resistencia - f'c 450 - 14 dias	477	3.79E-06	0.5	0.286	9.35	3030
Alta resistencia - f'c 450 - 28 dias	455	3.63E-06	0.486	0.276	9.14	2900
Alta resistencia - f'c 450 - 3 dias	553	4.32E-06	0.548	0.32	10.1	3430



Alta resistencia - f' c 450 - 7 dias	508	4.01E-06	0.52	0.3	9.65	3190
Alta resistencia - f' c 500 - 14 dias	514	4.05E-06	0.524	0.303	9.7	3220
Alta resistencia - f' c 500 - 28 dias	491	3.89E-06	0.51	0.293	9.49	3100
Alta resistencia - f' c 500 - 3 dias	589	4.58E-06	0.572	0.337	10.4	3630
Alta resistencia - f' c 500 - 7 dias	544	4.26E-06	0.544	0.317	9.99	3390
Alta resistencia - f' c 550 - 14 dias	563	4.44E-06	0.559	0.346	10.2	3510
Alta resistencia - f' c 550 - 28 dias	543	4.30E-06	0.547	0.336	10	3400
Alta resistencia - f' c 550 - 3 dias	638	4.97E-06	0.608	0.383	10.9	3920
Alta resistencia - f' c 550 - 7 dias	594	4.66E-06	0.579	0.361	10.5	3680
Alta resistencia - f' c 600 - 14 dias	612	4.80E-06	0.593	0.378	10.7	3780
Alta resistencia - f' c 600 - 28 dias	590	4.64E-06	0.578	0.366	10.5	3660
Alta resistencia - f' c 600 - 3 dias	687	5.34E-06	0.641	0.416	11.4	4190
Alta resistencia - f' c 600 - 7 dias	643	5.02E-06	0.613	0.393	11	3950
Baja contracción - MR 38 - 3 dias	364	3.12E-06	0.422	0.219	8.34	2530
Baja contracción - MR 38 - 7 dias	342	2.97E-06	0.408	0.21	8.12	2410
Baja contracción - MR 40 - 14 dias	374	3.19E-06	0.429	0.224	8.43	2580
Baja contracción - MR 40 - 28 dias	352	3.04E-06	0.414	0.214	8.22	2460
Baja contracción - MR 42 - 3 dias	385	3.26E-06	0.436	0.228	8.54	2640
Baja contracción - MR 42 - 7 dias	363	3.11E-06	0.422	0.219	8.32	2520
Baja contracción - MR 45 - 14 dias	403	3.39E-06	0.448	0.237	8.72	2730
Baja contracción - MR 45 - 28 dias	381	3.24E-06	0.434	0.227	8.5	2620
Baja contracción - MR 48 - 3 dias	423	3.53E-06	0.461	0.245	8.91	2840
Baja contracción - MR 48 - 7 dias	402	3.38E-06	0.447	0.236	8.69	2720
Convencional - f' c 100 - 14 dias	198	1.65E-06	0.316	0.152	6.58	1380
Convencional - f' c 100 - 28 dias	176	1.50E-06	0.302	0.143	6.36	1260
Convencional - f' c 100 - 3 dias	273	2.17E-06	0.364	0.18	7.29	1780



Convencional - f'c 100 - 7 dias	229	1.87E-06	0.336	0.163	6.88	1540
Convencional - f'c 150 - 14 dias	219	1.79E-06	0.329	0.159	6.77	1490
Convencional - f'c 150 - 28 dias	197	1.64E-06	0.315	0.151	6.56	1370
Convencional - f'c 150 - 3 dias	294	2.31E-06	0.377	0.187	7.49	1880
Convencional - f'c 150 - 7 dias	250	2.01E-06	0.349	0.171	7.07	1650
Convencional - f'c 200 - 14 dias	258	2.07E-06	0.354	0.174	7.15	1700
Convencional - f'c 200 - 28 dias	236	1.91E-06	0.34	0.166	6.93	1580
Convencional - f'c 200 - 3 dias	333	2.58E-06	0.402	0.202	7.86	2090
Convencional - f'c 200 - 7 dias	289	2.28E-06	0.374	0.186	7.45	1860
Convencional - f'c 250 - 14 dias	300	2.35E-06	0.38	0.19	7.54	1920
Convencional - f'c 250 - 28 dias	278	2.20E-06	0.366	0.181	7.33	1800
Convencional - f'c 250 - 3 dias	374	2.87E-06	0.428	0.217	8.25	2310
Convencional - f'c 250 - 7 dias	331	2.56E-06	0.4	0.201	7.84	2080
Convencional - f'c 300 - 14 dias	359	2.76E-06	0.417	0.212	8.09	2230
Convencional - f'c 300 - 28 dias	337	2.61E-06	0.403	0.203	7.87	2120
Convencional - f'c 300 - 3 dias	434	3.28E-06	0.465	0.239	8.79	2630
Convencional - f'c 300 - 7 dias	390	2.97E-06	0.437	0.223	8.38	2400
Convencional - f'c 350 - 14 dias	415	3.14E-06	0.452	0.232	8.61	2530
Convencional - f'c 350 - 28 dias	393	2.99E-06	0.438	0.224	8.4	2410
Convencional - f'c 350 - 3 dias	490	3.66E-06	0.499	0.26	9.31	2920
Convencional - f'c 350 - 7 dias	446	3.35E-06	0.472	0.244	8.9	2690
Estructural - f'c 250 - 14 dias	312	2.57E-06	0.387	0.189	7.65	2100
Estructural - f'c 250 - 28 dias	290	2.42E-06	0.373	0.181	7.44	1980
Estructural - f'c 250 - 3 dias	387	3.09E-06	0.434	0.217	8.34	2500
Estructural - f'c 250 - 7 dias	343	2.79E-06	0.406	0.201	7.94	2260
Estructural - f'c 300 - 14 dias	367	2.96E-06	0.421	0.209	8.15	2400





Estructural - f'c 300 - 28 dias	345	2.80E-06	0.407	0.201	7.94	2280
Estructural - f'c 300 - 3 dias	442	3.47E-06	0.468	0.237	8.84	2800
Estructural - f'c 300 - 7 dias	398	3.17E-06	0.44	0.221	8.43	2560
Estructural - f'c 350 - 14 dias	423	3.33E-06	0.456	0.23	8.66	2690
Estructural - f'c 350 - 28 dias	401	3.18E-06	0.442	0.222	8.46	2570
Estructural - f'c 350 - 3 dias	498	3.85E-06	0.502	0.258	9.35	3090
Estructural - f'c 350 - 7 dias	454	3.55E-06	0.475	0.241	8.95	2850
Lanzado - f'c 200 - 14 dias	381	2.98E-06	0.424	0.215	8.14	2400
Lanzado - f'c 200 - 28 dias	355	2.79E-06	0.408	0.205	7.89	2260
Lanzado - f'c 200 - 3 dias	426	3.30E-06	0.452	0.231	8.55	2650
Lanzado - f'c 200 - 7 dias	408	3.17E-06	0.441	0.225	8.38	2550
Lanzado - f'c 250 - 14 dias	408	3.17E-06	0.441	0.225	8.39	2550
Lanzado - f'c 250 - 28 dias	382	2.98E-06	0.425	0.215	8.14	2410
Lanzado - f'c 250 - 3 dias	453	3.49E-06	0.469	0.241	8.8	2800
Lanzado - f'c 250 - 7 dias	435	3.36E-06	0.458	0.235	8.63	2700
Lanzado - f'c 300 - 14 dias	444	3.42E-06	0.463	0.238	8.71	2740
Lanzado - f'c 300 - 28 dias	417	3.23E-06	0.447	0.228	8.47	2600
Lanzado - f'c 300 - 3 dias	489	3.73E-06	0.491	0.254	9.12	2990
Lanzado - f'c 300 - 7 dias	471	3.60E-06	0.48	0.248	8.96	2890
Lanzado - f'c 350 - 14 dias	484	3.69E-06	0.488	0.253	9.09	2960
Lanzado - f'c 350 - 28 dias	457	3.51E-06	0.472	0.243	8.84	2810
Lanzado - f'c 350 - 3 dias	528	4.01E-06	0.516	0.269	9.49	3200
Lanzado - f'c 350 - 7 dias	510	3.88E-06	0.505	0.262	9.33	3100
Modulo de ruptura - MR 35 - 14 dias	379	3.09E-06	0.432	0.205	8.41	2510
Modulo de ruptura - MR 35 - 28 dias	357	2.94E-06	0.418	0.197	8.2	2400
Modulo de ruptura - MR 35 - 3 dias	462	3.65E-06	0.484	0.233	9.18	2950



Modulo de ruptura - MR 35 - 7 dias	419	3.36E-06	0.457	0.218	8.79	2720
Modulo de ruptura - MR 36 - 14 dias	383	3.12E-06	0.434	0.206	8.45	2530
Modulo de ruptura - MR 36 - 28 dias	361	2.97E-06	0.42	0.198	8.24	2420
Modulo de ruptura - MR 36 - 3 dias	466	3.68E-06	0.486	0.235	9.22	2970
Modulo de ruptura - MR 36 - 7 dias	422	3.38E-06	0.459	0.22	8.82	2740
Modulo de ruptura - MR 38 - 14 dias	391	3.17E-06	0.439	0.208	8.52	2570
Modulo de ruptura - MR 38 - 28 dias	369	3.02E-06	0.425	0.201	8.31	2460
Modulo de ruptura - MR 38 - 3 dias	474	3.73E-06	0.491	0.237	9.29	3010
Modulo de ruptura - MR 38 - 7 dias	430	3.44E-06	0.464	0.222	8.89	2780
Modulo de ruptura - MR 40 - 14 dias	401	3.24E-06	0.446	0.212	8.62	2630
Modulo de ruptura - MR 40 - 28 dias	379	3.09E-06	0.432	0.204	8.4	2510
Modulo de ruptura - MR 40 - 3 dias	483	3.79E-06	0.494	0.24	9.3	3050
Modulo de ruptura - MR 40 - 7 dias	441	3.51E-06	0.471	0.226	8.99	2840
Modulo de ruptura - MR 42 - 14 dias	413	3.32E-06	0.453	0.216	8.72	2690
Modulo de ruptura - MR 42 - 28 dias	391	3.17E-06	0.439	0.208	8.51	2570
Modulo de ruptura - MR 42 - 3 dias	496	3.88E-06	0.505	0.245	9.49	3120
Modulo de ruptura - MR 42 - 7 dias	452	3.58E-06	0.478	0.23	9.09	2900
Modulo de ruptura - MR 45 - 14 dias	433	3.45E-06	0.466	0.223	8.91	2800
Modulo de ruptura - MR 45 - 28 dias	411	3.30E-06	0.452	0.215	8.7	2680
Modulo de ruptura - MR 45 - 3 dias	516	4.01E-06	0.517	0.252	9.68	3230
Modulo de ruptura - MR 45 - 7 dias	472	3.72E-06	0.49	0.237	9.28	3000
Modulo de ruptura - MR 48 - 14 dias	454	3.60E-06	0.479	0.23	9.1	2900
Modulo de ruptura - MR 48 - 28 dias	432	3.45E-06	0.465	0.223	8.89	2790
Modulo de ruptura - MR 48 - 3 dias	581	4.44E-06	0.556	0.274	10.2	3560
Modulo de ruptura - MR 48 - 7 dias	493	3.86E-06	0.503	0.244	9.47	3110
Relleno Fluido - f'c 15 - 14 dias	173	1.42E-06	0.268	0.122	5.56	1190



Relleno Fluido - f'c 15 - 28 dias	151	1.27E-06	0.254	0.116	5.35	1070
Relleno Fluido - f'c 15 - 3 dias	256	1.98E-06	0.32	0.148	6.33	1620
Relleno Fluido - f'c 15 - 7 dias	212	1.69E-06	0.293	0.135	5.93	1390
Relleno Fluido - f'c 20 - 14 dias	177	1.45E-06	0.271	0.124	5.6	1210
Relleno Fluido - f'c 20 - 28 dias	155	1.30E-06	0.257	0.117	5.39	1090
Relleno Fluido - f'c 20 - 3 dias	261	2.01E-06	0.322	0.149	6.38	1650
Relleno Fluido - f'c 20 - 7 dias	217	1.72E-06	0.295	0.136	5.97	1420
Relleno Fluido - f'c 25 - 14 dias	183	1.49E-06	0.274	0.125	5.65	1240
Relleno Fluido - f'c 25 - 28 dias	161	1.34E-06	0.26	0.119	5.44	1120
Relleno Fluido - f'c 25 - 3 dias	266	2.05E-06	0.326	0.151	6.42	1670
Relleno Fluido - f'c 25 - 7 dias	222	1.75E-06	0.299	0.137	6.02	1440
Relleno Fluido - f'c 30 - 14 dias	189	1.53E-06	0.278	0.127	5.71	1270
Relleno Fluido - f'c 30 - 28 dias	167	1.38E-06	0.264	0.121	5.5	1150
Relleno Fluido - f'c 30 - 3 dias	272	2.09E-06	0.329	0.153	6.48	1710
Relleno Fluido - f'c 30 - 7 dias	228	1.80E-06	0.302	0.139	6.08	1480
Relleno Fluido - f'c 40 - 14 dias	201	1.61E-06	0.286	0.131	5.82	1330
Relleno Fluido - f'c 40 - 28 dias	179	1.46E-06	0.272	0.124	5.61	1220
Relleno Fluido - f'c 40 - 3 dias	284	2.17E-06	0.337	0.156	6.59	1770
Relleno Fluido - f'c 40 - 7 dias	241	1.88E-06	0.31	0.143	6.19	1540
Relleno Fluido - f'c 50 - 14 dias	217	1.72E-06	0.295	0.136	5.97	1420
Relleno Fluido - f'c 50 - 28 dias	195	1.57E-06	0.281	0.129	5.76	1300
Relleno Fluido - f'c 50 - 3 dias	300	2.28E-06	0.347	0.161	6.74	1850
Relleno Fluido - f'c 50 - 7 dias	256	1.98E-06	0.32	0.148	6.33	1620
Relleno Fluido - f'c 60 - 14 dias	234	1.84E-06	0.306	0.141	6.12	1510
Relleno Fluido - f'c 60 - 28 dias	212	1.69E-06	0.292	0.134	5.92	1390
Relleno Fluido - f'c 60 - 3 dias	318	2.40E-06	0.357	0.166	6.89	1940



Relleno Fluido - f'c 60 - 7 dias	274	2.10E-06	0.33	0.153	6.49	1720
Relleno Fluido - f'c 70 - 14 dias	252	1.95E-06	0.317	0.146	6.29	1600
Relleno Fluido - f'c 70 - 28 dias	230	1.80E-06	0.303	0.139	6.07	1480
Relleno Fluido - f'c 70 - 3 dias	335	2.51E-06	0.368	0.171	7.05	2040
Relleno Fluido - f'c 70 - 7 dias	291	2.22E-06	0.341	0.158	6.65	1810

## b) Resource Inventory Metrics:

Indicator/LCI Metric	RPRE	PRM	NRPRE	NRPRM	SM	RSF	RE	FW
Unit	MJ	MJ	MJ	kg	MJ	MJ	MJ	m3
Alta resistencia - f'c 400 - 14 dias	94.3	5.61	93.3	1230	0.619	0.00635	0.3	0.54
Alta resistencia - f'c 400 - 28 dias	90	5.54	89	1160	0.599	0.00624	0.293	0.528
Alta resistencia - f'c 400 - 3 dias	109	5.83	108	1480	0.682	0.00669	0.322	0.58
Alta resistencia - f'c 400 - 7 dias	100	5.7	99.2	1330	0.644	0.00648	0.309	0.556
Alta resistencia - f'c 450 - 14 dias	102	5.73	101	1360	0.653	0.00654	0.311	0.565
Alta resistencia - f'c 450 - 28 dias	97.7	5.66	96.6	1290	0.634	0.00643	0.305	0.553
Alta resistencia - f'c 450 - 3 dias	117	5.95	115	1610	0.715	0.00687	0.333	0.603
Alta resistencia - f'c 450 - 7 dias	108	5.82	107	1460	0.679	0.00667	0.32	0.581
Alta resistencia - f'c 500 - 14 dias	109	5.83	108	1480	0.683	0.0067	0.322	0.583
Alta resistencia - f'c 500 - 28 dias	105	5.77	104	1410	0.664	0.00659	0.315	0.57
Alta resistencia - f'c 500 - 3 dias	124	6.05	122	1720	0.745	0.00702	0.344	0.621
Alta resistencia - f'c 500 - 7 dias	115	5.92	114	1580	0.708	0.00682	0.331	0.597
Alta resistencia - f'c 550 - 14 dias	119	5.97	118	1640	0.728	0.00695	0.347	0.621
Alta resistencia - f'c 550 - 28 dias	115	5.91	114	1580	0.713	0.0069	0.341	0.601
Alta resistencia - f'c 550 - 3 dias	134	6.19	132	1890	0.79	0.00727	0.37	0.661
Alta resistencia - f'c 550 - 7 dias	125	6.06	124	1740	0.753	0.00708	0.356	0.636
Alta resistencia - f'c 600 - 14 dias	129	6.12	127	1800	0.769	0.00716	0.365	0.648



Alta resistencia - f'c 600 - 28 días	125	6.05	123	1730	0.75	0.00706	0.358	0.637
Alta resistencia - f'c 600 - 3 días	144	6.34	142	2050	0.83	0.00748	0.389	0.689
Alta resistencia - f'c 600 - 7 días	135	6.21	133	1910	0.794	0.00729	0.375	0.665
Baja contracción - MR 38 - 3 días	75.5	5.36	74.8	953	0.65	0.00741	0.291	0.617
Baja contracción - MR 38 - 7 días	71.1	5.29	70.5	882	0.633	0.00734	0.284	0.608
Baja contracción - MR 40 - 14 días	77.4	5.38	76.7	985	0.657	0.00744	0.293	0.618
Baja contracción - MR 40 - 28 días	73	5.32	72.4	913	0.641	0.00737	0.287	0.61
Baja contracción - MR 42 - 3 días	79.6	5.42	78.9	1020	0.665	0.00748	0.296	0.621
Baja contracción - MR 42 - 7 días	75.3	5.35	74.7	951	0.649	0.00741	0.29	0.613
Baja contracción - MR 45 - 14 días	83.3	5.47	82.6	1080	0.679	0.00753	0.301	0.626
Baja contracción - MR 45 - 28 días	78.9	5.41	78.3	1010	0.662	0.00746	0.295	0.62
Baja contracción - MR 48 - 3 días	87.3	5.53	86.5	1150	0.693	0.00759	0.307	0.634
Baja contracción - MR 48 - 7 días	82.9	5.47	82.2	1080	0.677	0.00751	0.3	0.627
Convencional - f'c 100 - 14 días	51.7	4.94	51	502	0.331	0.00399	0.201	0.382
Convencional - f'c 100 - 28 días	47.5	4.87	46.8	431	0.313	0.00389	0.195	0.372
Convencional - f'c 100 - 3 días	66.2	5.17	65.3	743	0.391	0.0043	0.22	0.418
Convencional - f'c 100 - 7 días	57.7	5.03	56.9	601	0.356	0.00412	0.209	0.398
Convencional - f'c 150 - 14 días	55.7	5	54.9	567	0.347	0.00407	0.206	0.394
Convencional - f'c 150 - 28 días	51.4	4.94	50.6	497	0.329	0.00398	0.201	0.382
Convencional - f'c 150 - 3 días	70.1	5.23	69.2	808	0.408	0.00439	0.225	0.428
Convencional - f'c 150 - 7 días	61.6	5.09	60.8	666	0.372	0.0042	0.214	0.408
Convencional - f'c 200 - 14 días	63.3	5.12	62.4	695	0.379	0.00424	0.216	0.412
Convencional - f'c 200 - 28 días	59	5.05	58.2	624	0.361	0.00414	0.21	0.403
Convencional - f'c 200 - 3 días	77.8	5.34	76.7	935	0.44	0.00455	0.235	0.447
Convencional - f'c 200 - 7 días	69.3	5.21	68.3	794	0.404	0.00437	0.224	0.426
Convencional - f'c 250 - 14 días	71.3	5.24	70.3	828	0.413	0.00441	0.227	0.431



Convencional - f'c 250 - 28 dias	67	5.18	66.1	757	0.394	0.00431	0.221	0.42
Convencional - f'c 250 - 3 dias	85.7	5.47	84.6	1070	0.473	0.00472	0.245	0.467
Convencional - f'c 250 - 7 dias	77.2	5.34	76.2	927	0.438	0.00454	0.234	0.446
Convencional - f'c 300 - 14 dias	82.8	5.42	81.7	1020	0.46	0.00465	0.241	0.467
Convencional - f'c 300 - 28 dias	78.5	5.36	77.4	949	0.443	0.00456	0.236	0.457
Convencional - f'c 300 - 3 dias	97.2	5.65	95.9	1260	0.521	0.00496	0.26	0.502
Convencional - f'c 300 - 7 dias	88.7	5.52	87.5	1120	0.485	0.00478	0.249	0.483
Convencional - f'c 350 - 14 dias	93.4	5.59	92.2	1200	0.505	0.00488	0.255	0.492
Convencional - f'c 350 - 28 dias	89.2	5.52	88	1130	0.487	0.00478	0.249	0.481
Convencional - f'c 350 - 3 dias	108	5.81	106	1440	0.565	0.00519	0.274	0.528
Convencional - f'c 350 - 7 dias	99.3	5.68	98.1	1300	0.53	0.00501	0.263	0.506
Estructural - f'c 250 - 14 dias	69.4	5.24	68.6	828	0.506	0.00568	0.249	0.471
Estructural - f'c 250 - 28 dias	65.2	5.18	64.5	757	0.487	0.00557	0.244	0.46
Estructural - f'c 250 - 3 dias	83.7	5.47	82.7	1070	0.57	0.00603	0.269	0.508
Estructural - f'c 250 - 7 dias	75.3	5.34	74.4	927	0.532	0.00582	0.257	0.486
Estructural - f'c 300 - 14 dias	79.9	5.41	79.1	1010	0.552	0.00592	0.263	0.507
Estructural - f'c 300 - 28 dias	75.7	5.34	74.9	935	0.533	0.00581	0.258	0.496
Estructural - f'c 300 - 3 dias	94.2	5.63	93.2	1250	0.614	0.00626	0.282	0.543
Estructural - f'c 300 - 7 dias	85.8	5.5	84.9	1110	0.578	0.00606	0.271	0.521
Estructural - f'c 350 - 14 dias	90.6	5.58	89.6	1180	0.596	0.00614	0.277	0.531
Estructural - f'c 350 - 28 dias	86.4	5.51	85.4	1110	0.577	0.00603	0.271	0.519
Estructural - f'c 350 - 3 dias	105	5.8	104	1420	0.658	0.00646	0.296	0.567
Estructural - f'c 350 - 7 dias	96.5	5.67	95.4	1280	0.621	0.00627	0.285	0.546
Lanzado - f'c 200 - 14 dias	84.3	5.47	83.3	1070	0.519	0.0053	0.253	0.503
Lanzado - f'c 200 - 28 dias	79.3	5.39	78.4	989	0.493	0.00514	0.246	0.49
Lanzado - f'c 200 - 3 dias	92.6	5.6	91.5	1220	0.561	0.00558	0.265	0.524



Lanzado - f'c 200 - 7 dias	89.3	5.55	88.2	1160	0.543	0.00546	0.26	0.515
Lanzado - f'c 250 - 14 dias	89.3	5.55	88.2	1160	0.544	0.00546	0.26	0.515
Lanzado - f'c 250 - 28 dias	84.3	5.47	83.3	1070	0.519	0.00531	0.253	0.503
Lanzado - f'c 250 - 3 dias	97.6	5.68	96.5	1300	0.585	0.00573	0.273	0.537
Lanzado - f'c 250 - 7 dias	94.3	5.63	93.2	1240	0.568	0.00561	0.267	0.528
Lanzado - f'c 300 - 14 dias	96	5.66	94.9	1270	0.575	0.00565	0.27	0.533
Lanzado - f'c 300 - 28 dias	91	5.58	89.9	1190	0.55	0.0055	0.262	0.521
Lanzado - f'c 300 - 3 dias	104	5.79	103	1410	0.615	0.0059	0.282	0.555
Lanzado - f'c 300 - 7 dias	101	5.73	99.8	1360	0.598	0.00579	0.277	0.546
Lanzado - f'c 350 - 14 dias	104	5.77	102	1400	0.609	0.00584	0.28	0.551
Lanzado - f'c 350 - 28 dias	98.6	5.7	97.4	1310	0.585	0.0057	0.273	0.54
Lanzado - f'c 350 - 3 dias	112	5.9	111	1540	0.648	0.00608	0.292	0.573
Lanzado - f'c 350 - 7 dias	109	5.85	107	1480	0.632	0.00598	0.287	0.563
Modulo de ruptura - MR 35 - 14 dias	80.4	5.43	79.6	1020	0.606	0.00665	0.275	0.532
Modulo de ruptura - MR 35 - 28 dias	76.2	5.36	75.4	949	0.588	0.00656	0.27	0.523
Modulo de ruptura - MR 35 - 3 dias	96.5	5.67	95.5	1290	0.669	0.00695	0.294	0.567
Modulo de ruptura - MR 35 - 7 dias	88.1	5.54	87.2	1150	0.636	0.00679	0.284	0.548
Modulo de ruptura - MR 36 - 14 dias	81.1	5.44	80.3	1030	0.608	0.00667	0.276	0.532
Modulo de ruptura - MR 36 - 28 dias	76.9	5.37	76.1	960	0.591	0.00657	0.27	0.524
Modulo de ruptura - MR 36 - 3 dias	97.2	5.69	96.2	1300	0.672	0.00696	0.295	0.568
Modulo de ruptura - MR 36 - 7 dias	88.7	5.55	87.8	1160	0.638	0.00681	0.285	0.549



Modulo de ruptura - MR 38 - 14 dias	82.6	5.46	81.8	1060	0.615	0.0067	0.278	0.536
Modulo de ruptura - MR 38 - 28 dias	78.4	5.39	77.6	985	0.597	0.00661	0.272	0.527
Modulo de ruptura - MR 38 - 3 dias	98.7	5.71	97.7	1320	0.678	0.00699	0.297	0.571
Modulo de ruptura - MR 38 - 7 dias	90.2	5.58	89.3	1180	0.645	0.00683	0.287	0.554
Modulo de ruptura - MR 40 - 14 dias	84.6	5.49	83.8	1090	0.623	0.00674	0.28	0.54
Modulo de ruptura - MR 40 - 28 dias	80.4	5.43	79.6	1020	0.605	0.00665	0.275	0.532
Modulo de ruptura - MR 40 - 3 dias	100	5.74	99.4	1360	0.681	0.00695	0.296	0.594
Modulo de ruptura - MR 40 - 7 dias	92.3	5.61	91.3	1220	0.653	0.00688	0.289	0.556
Modulo de ruptura - MR 42 - 14 dias	86.8	5.53	85.9	1130	0.632	0.00678	0.283	0.545
Modulo de ruptura - MR 42 - 28 dias	82.6	5.46	81.8	1060	0.614	0.00669	0.277	0.537
Modulo de ruptura - MR 42 - 3 dias	103	5.77	102	1390	0.695	0.00707	0.302	0.581
Modulo de ruptura - MR 42 - 7 dias	94.5	5.64	93.5	1250	0.662	0.00692	0.292	0.562
Modulo de ruptura - MR 45 - 14 dias	90.7	5.59	89.8	1190	0.647	0.00685	0.287	0.553
Modulo de ruptura - MR 45 - 28 dias	86.5	5.52	85.6	1120	0.63	0.00676	0.282	0.544
Modulo de ruptura - MR 45 - 3 dias	107	5.83	106	1460	0.71	0.00714	0.306	0.588
Modulo de ruptura - MR 45 - 7 dias	98.4	5.7	97.3	1320	0.677	0.00699	0.296	0.57
Modulo de ruptura - MR 48 - 14 dias	94.8	5.65	93.8	1260	0.663	0.00692	0.292	0.561





Modulo de ruptura - MR 48 - 28 dias	90.5	5.58	89.6	1190	0.646	0.00684	0.287	0.552
Modulo de ruptura - MR 48 - 3 dias	119	6.03	118	1670	0.755	0.0073	0.319	0.629
Modulo de ruptura - MR 48 - 7 dias	102	5.77	101	1390	0.693	0.00706	0.301	0.577
Relleno Fluido - f'c 15 - 14 dias	44.8	4.88	44.1	439	0.284	0.00339	0.167	0.396
Relleno Fluido - f'c 15 - 28 dias	40.6	4.82	40	369	0.267	0.0033	0.162	0.387
Relleno Fluido - f'c 15 - 3 dias	60.7	5.14	59.9	705	0.35	0.00373	0.185	0.432
Relleno Fluido - f'c 15 - 7 dias	52.3	5	51.6	565	0.316	0.00355	0.176	0.412
Relleno Fluido - f'c 20 - 14 dias	45.6	4.9	45	453	0.288	0.00341	0.168	0.399
Relleno Fluido - f'c 20 - 28 dias	41.4	4.83	40.8	383	0.27	0.00332	0.163	0.39
Relleno Fluido - f'c 20 - 3 dias	61.6	5.15	60.7	719	0.354	0.00375	0.186	0.435
Relleno Fluido - f'c 20 - 7 dias	53.2	5.02	52.4	579	0.319	0.00357	0.177	0.415
Relleno Fluido - f'c 25 - 14 dias	46.6	4.91	46	470	0.292	0.00343	0.169	0.401
Relleno Fluido - f'c 25 - 28 dias	42.4	4.85	41.8	400	0.274	0.00334	0.165	0.392
Relleno Fluido - f'c 25 - 3 dias	62.6	5.17	61.7	736	0.358	0.00377	0.187	0.437
Relleno Fluido - f'c 25 - 7 dias	54.2	5.03	53.4	596	0.324	0.00359	0.178	0.418
Relleno Fluido - f'c 30 - 14 dias	47.8	4.93	47.1	489	0.297	0.00346	0.171	0.406
Relleno Fluido - f'c 30 - 28 dias	43.6	4.87	43	419	0.279	0.00337	0.166	0.396
Relleno Fluido - f'c 30 - 3 dias	63.7	5.18	62.9	756	0.363	0.00379	0.189	0.441
Relleno Fluido - f'c 30 - 7 dias	55.4	5.05	54.6	616	0.328	0.00362	0.179	0.423
Relleno Fluido - f'c 40 - 14 dias	50.2	4.97	49.4	529	0.307	0.00351	0.173	0.412
Relleno Fluido - f'c 40 - 28 dias	45.9	4.9	45.3	458	0.289	0.00342	0.169	0.403
Relleno Fluido - f'c 40 - 3 dias	66.1	5.22	65.2	795	0.373	0.00384	0.191	0.448
Relleno Fluido - f'c 40 - 7 dias	57.7	5.09	56.9	655	0.338	0.00367	0.182	0.429
Relleno Fluido - f'c 50 - 14 dias	53.2	5.02	52.4	579	0.319	0.00357	0.177	0.419



Relleno Fluido - f'c 50 - 28 dias	49	4.95	48.3	509	0.302	0.00348	0.172	0.41
Relleno Fluido - f'c 50 - 3 dias	69.1	5.27	68.1	846	0.385	0.00391	0.195	0.456
Relleno Fluido - f'c 50 - 7 dias	60.7	5.14	59.9	705	0.351	0.00373	0.185	0.436
Relleno Fluido - f'c 60 - 14 dias	56.5	5.07	55.7	635	0.333	0.00364	0.18	0.426
Relleno Fluido - f'c 60 - 28 dias	52.3	5	51.6	565	0.315	0.00355	0.176	0.418
Relleno Fluido - f'c 60 - 3 dias	72.4	5.32	71.4	902	0.399	0.00397	0.198	0.463
Relleno Fluido - f'c 60 - 7 dias	64	5.19	63.2	761	0.364	0.0038	0.189	0.443
Relleno Fluido - f'c 70 - 14 dias	59.8	5.12	59	691	0.347	0.00371	0.184	0.434
Relleno Fluido - f'c 70 - 28 dias	55.6	5.06	54.8	621	0.328	0.0036	0.179	0.408
Relleno Fluido - f'c 70 - 3 dias	75.7	5.37	74.7	958	0.413	0.00404	0.202	0.47
Relleno Fluido - f'c 70 - 7 dias	67.4	5.24	66.5	817	0.378	0.00387	0.193	0.451

## c) Waste/output Inventory Metrics:

Indicator/LCI Metric	HWD	NHWD	HLRW	ILLRW	MR	MER
Unit	kg	kg	kg	kg	kg	kg
Alta resistencia - f'c 400 - 14 dias	3.78	91	0.000209	0.000694	0.041	8.03E-05
Alta resistencia - f'c 400 - 28 dias	3.67	88.1	0.000203	0.000667	0.0391	7.82E-05
Alta resistencia - f'c 400 - 3 dias	4.16	101	0.000233	0.000789	0.0471	8.70E-05
Alta resistencia - f'c 400 - 7 dias	3.94	95.1	0.000219	0.000733	0.0435	8.30E-05
Alta resistencia - f'c 450 - 14 dias	3.98	96.3	0.000221	0.000744	0.0442	8.40E-05
Alta resistencia - f'c 450 - 28 dias	3.87	93.3	0.000215	0.000716	0.0424	8.19E-05
Alta resistencia - f'c 450 - 3 dias	4.36	106	0.000245	0.000839	0.0504	9.06E-05
Alta resistencia - f'c 450 - 7 dias	4.14	100	0.000231	0.000783	0.0468	8.67E-05
Alta resistencia - f'c 500 - 14 dias	4.17	101	0.000233	0.00079	0.0472	8.71E-05
Alta resistencia - f'c 500 - 28 dias	4.05	98.1	0.000226	0.000762	0.0454	8.51E-05
Alta resistencia - f'c 500 - 3 dias	4.54	111	0.000256	0.000885	0.0534	9.37E-05
Alta resistencia - f'c 500 - 7 dias	4.32	105	0.000243	0.000829	0.0498	8.98E-05



Alta resistencia - f'c 550 - 14 días	4.49	109	0.000251	0.000859	0.0514	9.33E-05
Alta resistencia - f'c 550 - 28 días	4.39	107	0.000245	0.000833	0.0497	9.18E-05
Alta resistencia - f'c 550 - 3 días	4.88	120	0.000275	0.000955	0.0576	1.00E-04
Alta resistencia - f'c 550 - 7 días	4.65	114	0.000261	0.000899	0.054	9.61E-05
Alta resistencia - f'c 600 - 14 días	4.77	117	0.000268	0.000925	0.0555	9.83E-05
Alta resistencia - f'c 600 - 28 días	4.65	114	0.000261	0.000897	0.0537	9.62E-05
Alta resistencia - f'c 600 - 3 días	5.16	127	0.000293	0.00102	0.0617	0.000105
Alta resistencia - f'c 600 - 7 días	4.93	121	0.000278	0.000965	0.0581	0.000101
Baja contracción - MR 38 - 3 días	3.37	78.5	0.000167	0.000553	0.0335	8.24E-05
Baja contracción - MR 38 - 7 días	3.25	75.6	0.000159	0.000524	0.0316	8.07E-05
Baja contracción - MR 40 - 14 días	3.42	79.8	0.00017	0.000566	0.0343	8.32E-05
Baja contracción - MR 40 - 28 días	3.3	76.8	0.000162	0.000537	0.0324	8.14E-05
Baja contracción - MR 42 - 3 días	3.47	81.3	0.000174	0.00058	0.0352	8.41E-05
Baja contracción - MR 42 - 7 días	3.36	78.3	0.000166	0.000552	0.0334	8.23E-05
Baja contracción - MR 45 - 14 días	3.57	83.7	0.00018	0.000605	0.0368	8.56E-05
Baja contracción - MR 45 - 28 días	3.45	80.8	0.000172	0.000576	0.0349	8.38E-05
Baja contracción - MR 48 - 3 días	3.67	86.3	0.000186	0.000631	0.0385	8.71E-05
Baja contracción - MR 48 - 7 días	3.55	83.4	0.000179	0.000602	0.0366	8.53E-05
Convencional - f'c 100 - 14 días	2.5	59.1	0.000148	0.000427	0.0222	4.70E-05
Convencional - f'c 100 - 28 días	2.39	56.3	0.000142	0.000399	0.0204	4.52E-05
Convencional - f'c 100 - 3 días	2.86	68.4	0.000171	0.000521	0.0284	5.31E-05
Convencional - f'c 100 - 7 días	2.65	62.9	0.000158	0.000466	0.0248	4.96E-05
Convencional - f'c 150 - 14 días	2.6	61.6	0.000155	0.000452	0.0239	4.87E-05
Convencional - f'c 150 - 28 días	2.49	58.8	0.000148	0.000425	0.0221	4.69E-05
Convencional - f'c 150 - 3 días	2.96	71	0.000178	0.000546	0.03	5.48E-05
Convencional - f'c 150 - 7 días	2.75	65.5	0.000164	0.000491	0.0264	5.12E-05



Convencional - f'c 200 - 14 dias	2.78	66.5	0.000167	0.000502	0.0271	5.19E-05
Convencional - f'c 200 - 28 dias	2.68	63.8	0.00016	0.000474	0.0253	5.01E-05
Convencional - f'c 200 - 3 dias	3.14	75.8	0.00019	0.000595	0.0333	5.80E-05
Convencional - f'c 200 - 7 dias	2.93	70.4	0.000176	0.000541	0.0297	5.44E-05
Convencional - f'c 250 - 14 dias	2.98	71.7	0.000179	0.000554	0.0305	5.52E-05
Convencional - f'c 250 - 28 dias	2.87	68.9	0.000172	0.000526	0.0287	5.34E-05
Convencional - f'c 250 - 3 dias	3.34	81	0.000202	0.000647	0.0367	6.13E-05
Convencional - f'c 250 - 7 dias	3.13	75.5	0.000189	0.000592	0.0331	5.78E-05
Convencional - f'c 300 - 14 dias	3.26	79.1	0.000197	0.000627	0.0354	6.00E-05
Convencional - f'c 300 - 28 dias	3.16	76.3	0.00019	6.00E-04	0.0336	5.82E-05
Convencional - f'c 300 - 3 dias	3.62	88.4	0.00022	0.00072	0.0415	6.61E-05
Convencional - f'c 300 - 7 dias	3.41	83	0.000207	0.000666	0.0379	6.25E-05
Convencional - f'c 350 - 14 dias	3.52	85.9	0.000214	0.000696	0.0399	6.44E-05
Convencional - f'c 350 - 28 dias	3.42	83.2	0.000207	0.000669	0.0381	6.27E-05
Convencional - f'c 350 - 3 dias	3.88	95.2	0.000236	0.000789	0.0461	7.05E-05
Convencional - f'c 350 - 7 dias	3.67	89.7	0.000223	0.000734	0.0425	6.70E-05
Estructural - f'c 250 - 14 dias	3.05	72.2	0.000166	0.000527	0.0304	6.66E-05
Estructural - f'c 250 - 28 dias	2.94	69.5	0.00016	5.00E-04	0.0286	6.46E-05
Estructural - f'c 250 - 3 dias	3.4	81.4	0.000188	0.000618	0.0365	7.30E-05
Estructural - f'c 250 - 7 dias	3.2	76	0.000175	0.000565	0.0329	6.92E-05
Estructural - f'c 300 - 14 dias	3.31	79.1	0.000182	0.000594	0.0349	7.12E-05
Estructural - f'c 300 - 28 dias	3.2	76.4	0.000176	0.000567	0.0331	6.92E-05
Estructural - f'c 300 - 3 dias	3.66	88.3	0.000204	0.000686	0.041	7.74E-05
Estructural - f'c 300 - 7 dias	3.45	82.9	0.000191	0.000632	0.0375	7.37E-05
Estructural - f'c 350 - 14 dias	3.57	85.9	0.000199	0.000663	0.0395	7.55E-05
Estructural - f'c 350 - 28 dias	3.46	83.2	0.000193	0.000636	0.0377	7.36E-05



Estructural - f'c 350 - 3 dias	3.92	95.1	0.000221	0.000755	0.0456	8.17E-05
Estructural - f'c 350 - 7 dias	3.71	89.7	0.000208	0.000701	0.042	7.80E-05
Lanzado - f'c 200 - 14 dias	3.32	80.6	0.000192	0.000626	0.0365	6.64E-05
Lanzado - f'c 200 - 28 dias	3.2	77.3	0.000185	0.000595	0.0343	6.39E-05
Lanzado - f'c 200 - 3 dias	3.53	85.9	0.000204	0.000678	0.04	7.08E-05
Lanzado - f'c 200 - 7 dias	3.45	83.8	0.000199	0.000658	0.0386	6.90E-05
Lanzado - f'c 250 - 14 dias	3.45	83.8	0.000199	0.000658	0.0386	6.90E-05
Lanzado - f'c 250 - 28 dias	3.33	80.6	0.000192	0.000627	0.0365	6.65E-05
Lanzado - f'c 250 - 3 dias	3.66	89.2	0.000211	0.00071	0.0422	7.33E-05
Lanzado - f'c 250 - 7 dias	3.58	87	0.000207	0.00069	0.0408	7.15E-05
Lanzado - f'c 300 - 14 dias	3.62	88.1	0.000209	0.000701	0.0415	7.22E-05
Lanzado - f'c 300 - 28 dias	3.49	84.9	0.000202	0.000669	0.0393	6.97E-05
Lanzado - f'c 300 - 3 dias	3.83	93.6	0.000222	0.000753	0.0451	7.63E-05
Lanzado - f'c 300 - 7 dias	3.74	91.4	0.000217	0.000732	0.0436	7.46E-05
Lanzado - f'c 350 - 14 dias	3.81	93	0.000221	0.000749	0.0447	7.56E-05
Lanzado - f'c 350 - 28 dias	3.68	89.8	0.000214	0.000717	0.0426	7.32E-05
Lanzado - f'c 350 - 3 dias	4.02	98.4	0.000233	0.000802	0.0483	7.97E-05
Lanzado - f'c 350 - 7 dias	3.93	96.3	0.000229	0.000781	0.0469	7.80E-05
Modulo de ruptura - MR 35 - 14 dias	3.38	79.8	0.000179	0.000592	0.0354	7.68E-05
Modulo de ruptura - MR 35 - 28 dias	3.27	77.1	0.000172	0.000564	0.0336	7.50E-05
Modulo de ruptura - MR 35 - 3 dias	3.77	89.9	0.000205	0.000695	0.0423	8.30E-05
Modulo de ruptura - MR 35 - 7 dias	3.56	84.6	0.000191	0.000641	0.0387	7.98E-05
Modulo de ruptura - MR 36 - 14 dias	3.4	80.2	0.00018	0.000596	0.0357	7.71E-05
Modulo de ruptura - MR 36 - 28 dias	3.29	77.5	0.000174	0.000569	0.0339	7.53E-05
Modulo de ruptura - MR 36 - 3 dias	3.78	90.4	0.000206	7.00E-04	0.0426	8.33E-05
Modulo de ruptura - MR 36 - 7 dias	3.58	85	0.000192	0.000645	0.039	8.00E-05



Modulo de ruptura - MR 38 - 14 dias	3.43	81.2	0.000183	0.000606	0.0364	7.77E-05
Modulo de ruptura - MR 38 - 28 dias	3.33	78.5	0.000176	0.000578	0.0346	7.60E-05
Modulo de ruptura - MR 38 - 3 dias	3.82	91.3	0.000208	0.000709	0.0432	8.39E-05
Modulo de ruptura - MR 38 - 7 dias	3.62	86	0.000195	0.000655	0.0396	8.06E-05
Modulo de ruptura - MR 40 - 14 dias	3.48	82.5	0.000186	0.000619	0.0372	7.86E-05
Modulo de ruptura - MR 40 - 28 dias	3.38	79.7	0.000179	0.000591	0.0354	7.68E-05
Modulo de ruptura - MR 40 - 3 dias	3.84	92.4	0.00021	0.00072	0.0439	8.39E-05
Modulo de ruptura - MR 40 - 7 dias	3.67	87.3	0.000198	0.000668	0.0405	8.15E-05
Modulo de ruptura - MR 42 - 14 dias	3.53	83.9	0.000189	0.000633	0.0382	7.94E-05
Modulo de ruptura - MR 42 - 28 dias	3.43	81.1	0.000182	0.000605	0.0364	7.77E-05
Modulo de ruptura - MR 42 - 3 dias	3.92	94	0.000215	0.000736	0.045	8.55E-05
Modulo de ruptura - MR 42 - 7 dias	3.72	88.7	0.000201	0.000682	0.0414	8.23E-05
Modulo de ruptura - MR 45 - 14 dias	3.63	86.3	0.000195	0.000658	0.0398	8.09E-05
Modulo de ruptura - MR 45 - 28 dias	3.52	83.6	0.000189	0.00063	0.038	7.91E-05
Modulo de ruptura - MR 45 - 3 dias	4.01	96.4	0.000221	0.000762	0.0466	8.70E-05
Modulo de ruptura - MR 45 - 7 dias	3.81	91.1	0.000208	0.000707	0.0431	8.38E-05
Modulo de ruptura - MR 48 - 14 dias	3.72	88.8	0.000202	0.000684	0.0415	8.24E-05
Modulo de ruptura - MR 48 - 28 dias	3.62	86.1	0.000195	0.000657	0.0397	8.07E-05
Modulo de ruptura - MR 48 - 3 dias	4.31	104	0.000241	0.000843	0.052	9.12E-05
Modulo de ruptura - MR 48 - 7 dias	3.91	93.6	0.000214	0.000734	0.0448	8.53E-05
Relleno Fluido - f'c 15 - 14 dias	2.11	51.3	0.000126	0.000366	0.0193	3.96E-05
Relleno Fluido - f'c 15 - 28 dias	2.01	48.6	0.000119	0.000338	0.0175	3.80E-05
Relleno Fluido - f'c 15 - 3 dias	2.49	61	0.00015	0.000468	0.0261	4.59E-05
Relleno Fluido - f'c 15 - 7 dias	2.29	55.9	0.000137	0.000414	0.0225	4.26E-05
Relleno Fluido - f'c 20 - 14 dias	2.13	51.8	0.000127	0.000371	0.0197	4.00E-05
Relleno Fluido - f'c 20 - 28 dias	2.03	49.2	0.00012	0.000344	0.0179	3.83E-05



Relleno Fluido - f'c 20 - 3 dias	2.51	61.6	0.000152	0.000473	0.0265	4.62E-05
Relleno Fluido - f'c 20 - 7 dias	2.31	56.4	0.000139	0.00042	0.0229	4.30E-05
Relleno Fluido - f'c 25 - 14 dias	2.16	52.4	0.000129	0.000378	0.0201	4.04E-05
Relleno Fluido - f'c 25 - 28 dias	2.06	49.8	0.000122	0.00035	0.0183	3.87E-05
Relleno Fluido - f'c 25 - 3 dias	2.53	62.2	0.000153	0.000479	0.0269	4.66E-05
Relleno Fluido - f'c 25 - 7 dias	2.34	57.1	0.00014	0.000426	0.0233	4.34E-05
Relleno Fluido - f'c 30 - 14 dias	2.19	53.2	0.00013	0.000385	0.0206	4.09E-05
Relleno Fluido - f'c 30 - 28 dias	2.08	50.5	0.000124	0.000358	0.0188	3.92E-05
Relleno Fluido - f'c 30 - 3 dias	2.56	62.9	0.000155	0.000487	0.0274	4.70E-05
Relleno Fluido - f'c 30 - 7 dias	2.36	57.8	0.000142	0.000434	0.0238	4.38E-05
Relleno Fluido - f'c 40 - 14 dias	2.24	54.6	0.000134	4.00E-04	0.0216	4.18E-05
Relleno Fluido - f'c 40 - 28 dias	2.14	52	0.000127	0.000373	0.0198	4.01E-05
Relleno Fluido - f'c 40 - 3 dias	2.62	64.4	0.000158	0.000502	0.0284	4.80E-05
Relleno Fluido - f'c 40 - 7 dias	2.42	59.3	0.000146	0.000449	0.0248	4.47E-05
Relleno Fluido - f'c 50 - 14 dias	2.31	56.5	0.000139	0.000419	0.0229	4.29E-05
Relleno Fluido - f'c 50 - 28 dias	2.21	53.9	0.000132	0.000392	0.0211	4.13E-05
Relleno Fluido - f'c 50 - 3 dias	2.69	66.2	0.000163	0.000521	0.0297	4.91E-05
Relleno Fluido - f'c 50 - 7 dias	2.49	61.1	0.00015	0.000468	0.0261	4.59E-05
Relleno Fluido - f'c 60 - 14 dias	2.39	58.5	0.000144	0.000441	0.0243	4.42E-05
Relleno Fluido - f'c 60 - 28 dias	2.29	55.9	0.000137	0.000414	0.0225	4.26E-05
Relleno Fluido - f'c 60 - 3 dias	2.76	68.3	0.000168	0.000542	0.0311	5.04E-05
Relleno Fluido - f'c 60 - 7 dias	2.57	63.1	0.000155	0.000489	0.0275	4.72E-05
Relleno Fluido - f'c 70 - 14 dias	2.47	60.5	0.000149	0.000462	0.0257	4.55E-05
Relleno Fluido - f'c 70 - 28 dias	2.36	57.6	0.000142	0.000435	0.0239	4.37E-05
Relleno Fluido - f'c 70 - 3 dias	2.84	70.3	0.000173	0.000563	0.0325	5.17E-05
Relleno Fluido - f'c 70 - 7 dias	2.65	65.2	0.00016	0.00051	0.0289	4.84E-05



## OTHER ENVIRONMENTAL INFO

- Certificado SIG Calidad
- Certificado SIG Medio Ambiente
- Certificado SIG Seguridad y Salud en el Trabajo
- ONNCE
- EMA
- Industria Limpia
- Empresa Segura

## REFERENCES

### ASTM Standards:

- ASTM A36/A36M Standard Specification for Carbon Structural Steel
- ASTM A108 Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished
- ASTM A123/A123M Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- ASTM A153/A153M Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
- ASTM A184 Standard Specification for Welded Deformed Steel Bar Mats for Concrete Reinforcement
- ASTM A307 Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength
- ASTM A416/A416M Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
- ASTM A555/A555M Standard Specification for General Requirements for Stainless Steel Wire and Wire Rods
- ASTM A615/A615M Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- ASTM A666 Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
- ASTM A706/A706M Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement
- ASTM A767/A767M Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
- ASTM A775/A775M Standard Specification for Epoxy-Coated Steel Reinforcing Bars
- ASTM A820/A820M Standard Specification for Steel Fibers for Fiber-Reinforced Concrete
- ASTM A884/A884M Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
- ASTM A934/A934M Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
- ASTM A1064/A1064M Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
- ASTM C33/C33M Standard Specification for Concrete Aggregates
- ASTM C94 Standard Specification for Ready-Mixed Concrete





- ASTM C150/C150M Standard Specification for Portland Cement
- ASTM C260/C260M Standard Specification for Air-Entraining Admixtures for Concrete
- ASTM C595 Standard Specification for Blended Hydraulic Cements
- ASTM C618 Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- ASTM C979/C979M Standard Specification for Pigments for Integrally Colored Concrete
- ASTM C989/C989M Standard Specification for Slag Cement for Use in Concrete and Mortars
- ASTM C1017/C1017M Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete
- ASTM C1116/C1116M Standard Specification for Fiber-Reinforced Concrete
- ASTM C1157/C1157M Standard Performance Specification for Hydraulic Cement
- ASTM C1240 Standard Specification for Silica Fume Used in Cementitious Mixtures
- ASTM C1602/C1602M Standard Specification for Mixing Water Used in the Production of Hydraulic Cement Concrete
- ASTM G109 Standard Test Method for Determining Effects of Chemical Admixtures on Corrosion of Embedded Steel Reinforcement in Concrete Exposed to Chloride Environments
- ASTM C330/C330M Standard Specification for Lightweight Aggregates for Structural Concrete
- ASTM C494/C494M Standard Specification for Chemical Admixtures for Concrete

**ISO Standards:**

- ISO 6707-1: 2014 Buildings and Civil Engineering Works - Vocabulary - Part 1: General Terms
- ISO 14021:1999 Environmental Labels and Declarations - Self-declared Environmental Claims (Type II Environmental Labeling)
- ISO 14025:2006 Environmental Labels and Declarations - Type III Environmental Declarations - Principles and Procedures
- ISO 14040:2006 Environmental Management - Life Cycle Assessment - Principles and Framework
- ISO 14044:2006 Environmental Management - Life Cycle Assessment - Requirements and Guidelines
- ISO 14067:2018 Greenhouse Gases - Carbon Footprint of Products - Requirements and Guidelines for Quantification
- ISO 14050:2009 Environmental Management - Vocabulary
- ISO 21930:2017 Sustainability in Building Construction - Environmental Declaration of Building Products

