

Environmental Product Declaration



Environmental Product Declaration for Repair and
Restoration Compounds Products Produced by Kaufman
Products Inc. in Baltimore, Maryland USA

ADMINISTRATIVE INFORMATION

International Certified Environmental Product Declaration

Declared Product:	This Environmental Product Declaration (EPD) covers repair and restoration compound products produced by Kaufman Products Inc. Declared unit: 1 kg of repair and restoration compound product
Declaration Owner:	Kaufman Products Inc.
	3811 Curtis Avenue
	Baltimore, Maryland
	www.kaufmanproducts.net
Program Operator:	Labeling Sustainability
	1800 Vine St.
	Los Angeles, CA 90028
	www.labelingsustainability.com
Product Category Rule:	ISO 21930:2017 Sustainability in buildings and civil engineering works – Core rules for environmental product declarations of construction products and services
	PCR Program Operator: International Organization for Standardization
	PCR review was conducted by: Technical Committee: ISO/TC 59/SC 17 Sustainability in buildings and civil engineering works
Independent LCA Reviewer and EPD Verifier:	This declaration was independently verified in accordance with ISO 14025:2006
	Independent verification of the declaration, according to ISO 14025:2006
	Internal <input type="checkbox"/> ; External <input checked="" type="checkbox"/> X
	Third Party Verifier
	Geoffrey Guest, Certified 3rd Party Verifier under Labeling Sustainability Program (www.labelingsustainability.com), CSA Group (www.csaregistries.ca)
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COMPANY DESCRIPTION

Kaufman Products, Inc. offers more than two hundred products for use on new concrete construction projects and restoration and repair work of existing concrete structures. Among the various powders and chemicals manufactured, Kaufman Products offers epoxy adhesives, cementitious and polymer-modified repair mortars, curing compounds, form release agents, coatings, non-shrink grouts, retarders and accelerating agents, curing and sealing compounds, shake-on hardeners, penetrating hardeners, and anchoring materials. In addition, the breadth of its product line continues to grow, allowing its business partners to carry a complete line of products that meet a wide range of needs.

Kaufman Products is specified throughout North America through our long-time business partnerships with the two leading specification programs, SpecLink and MasterSpec. As a result, our brand name is called for routinely on both commercial and residential construction projects. In addition, Kaufman Products actively participates in the National Transportation Product Evaluation Program (NTPEP) through the American Association of State Highway Transportation Officials (AASHTO). As a result, many of our epoxies, repair mortars, grouts, and curing compounds were tested and are approved throughout the United States for use on roadways, bridges, sidewalks, and manufactured concrete products. At present, Kaufman Products has more than six-hundred approvals on these products from the many states and local authorities and is considered to be among the leaders in DOT approved materials throughout the United States.

Kaufman Products remains dedicated to preserving and protecting the environment. While they were perhaps the first company to use safer and greener materials, exemplified by our early adoption of emulsion technology and water-based curing compounds over forty years ago, we continue to pursue our vision of using recycled or waste-stream in our selection of both packaging materials and raw materials. To this end, Kaufman Products uses recycled plastic pails, re-conditioned drums, totes, and restored wood pallets to reduce our environmental impact. Moreover, its product formulations incorporate many waste-stream materials to reduce our environmental impact. Accordingly, Kaufman Products can provide LEED credits related to these decisions.

STUDY GOAL

The intended application of this life cycle assessment (LCA) is to comply with the procedures for creating a Type III environmental product declaration (EPD) and publish the EPD for public review on the website, www.labelingsustainability.com. This level of study is in accordance with EPD Product Category Rule (PCR) published by; International Standards Organization (ISO) 14025:2006 Environmental labels and declarations, Type III environmental declarations-Principles and procedures; ISO 14044:2006 Environmental management, Life cycle assessment- Requirements and guidelines; and ISO 14040:2006 Environmental management, Life cycle assessment-Principles and framework. The performance of this study and its subsequent publishing is in alignment with the business-to-business (B2B) communication requirements for the environmental assessment of building products. The study does not intend to support comparative assertions and is intended to be disclosed to the public.

This project report was commissioned to differentiate Kaufman Products Inc. from their competition for the following reasons: generate an advantage for the organization; offer customers information to help them make informed product decisions; improve the environmental performance of Kaufman



Products Inc. by continuously measuring, controlling and reducing the environmental impacts of their products; help project facilitators working on Leadership in Energy and Environmental Design (LEED) projects achieve their credit goal; and to strengthen Kaufman Products Inc.'s license to operate in the community. The intended audience for this LCA report is Kaufman Products Inc.'s employees, their suppliers, project specifiers of their products, architects, and engineers. The EPD report is also available for policy makers, government officials interested in sustainability, academic professors, and LCA professionals. This LCA report does not include product comparisons from other facilities.

DESCRIPTION OF PRODUCT AND SCOPE

Repair and Restoration Compounds come in two forms: cementitious blends and polymer modified cementitious blends. All materials are composed of a balanced blend of dry, inorganic compounds, special cements, and tough high-strength aggregates. All of these materials are engineered expressly for use in the restoration of concrete. Comprised of high-strength aggregates and special cements, these materials all meet the relevant national specifications including ASTM C-928, *Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete Repairs*. Key Features of the products in this study include: 1. All FT series products are enhanced for greater resistance to the effects of freeze-thaw cycling and feature significantly reduced shrinkage. 2. Many listed formulations are approved for use by State Departments of Transportation and are evaluated through the American Association of State Highway Transportation Officials' (AASHTO) National Transportation Product Evaluation Program (NTPEP). 3. Packaging: Products are available in 50 lb. bags, 50 lb. pails, 10 lb. pails, 15 lb. pails, and are available for special order in 1,000 lb. and 3,000 lb. super sacks.

This LCA assumes the impacts from products manufactured in accordance with the standards outlined in this report. This LCA is a cradle-to-gate study and therefore, stages extending beyond the plant gate are not included in this LCA. Excluded stages include transportation of the manufactured material to the construction site; on-site construction processes and components; building (infrastructure) use and maintenance; and "end-of-life" effects.

REPAIR AND RESTORATION COMPOUNDS DESIGN SUMMARY

The following tables provide a list of the repair and restoration compounds products considered in this EPD along with key performance parameters.

Repair and Restoration Compounds: Cementitious

Table 1: Declared products with repair and restoration compounds considered in this environmental product declaration

Prod#	Unique name/ID	Short description	Product type
1	Dress Up	Cementitious finishing compound	Repair and restoration compound
2	Duracrete II	Rapid setting, cementitious repair mortar	Repair and restoration compound



3	Duracrete II AG	Rapid setting repair mortar	Repair and restoration compound
4	Duracrete II FR	Rapid setting; fiber-reinforced, cementitious repair mortar	Repair and restoration compound
5	HiCap	Fast setting, carvable cementitious repair mortar	Repair and restoration compound
6	HiCap UW	Underwater, carvable, cementitious repair mortar	Repair and restoration compound
7	PipeWipe	Cementitious finishing compound	Repair and restoration compound
8	Patch & Rub	Cementitious finishing compound	Repair and restoration compound
9	SurePlug 172-10	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
10	SurePlug 172-50P	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
11	SurePlug 172F-10	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
12	SurePlug 172F-50P	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
13	SurePlug ManHole 172F-50P CFV	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
14	SurePlug 172S-10	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
15	SurePlug 172S-50P	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
16	SurePlug ManHole 172S-50P CFV	Fast setting, non-shrinking, hydraulic cement compound	Repair and restoration compound
17	SureShot	Fiber reinforced shotcrete	Repair and restoration compound
18	SureShot WR	Fiber reinforced and microsilica enhanced shotcrete	Repair and restoration compound
19	Wall Patch	Fast setting cementitious finishing compound	Repair and restoration compound



Repair and Restoration Compounds: Polymer Modified

Table 2: Declared products with repair and restoration compounds considered in this environmental product declaration

Prod#	Unique name/ID	Short description	Product type
20	Duracrete II FT	Rapid setting, cementitious repair mortar	Repair and restoration compound
21	Duracrete II VOFT	Rapid setting, polymer modified concrete repair mortar	Repair and restoration compound
22	HiCap FT	Polymer modified, freeze-thaw resistant concrete repair mortar	Repair and restoration compound
23	Patchwell	Polymer-modified, featheredge concrete repair mortar	Repair and restoration compound
24	Patchwell Deep	Polymer-modified concrete repair mortar for deep placements	Repair and restoration compound
25	Patchwell Kit	Polymer-modified, featheredge concrete repair mortar	Repair and restoration compound
26	Patchwell VO	Polymer-modified, vertical and overhead concrete repair mortar	Repair and restoration compound
27	Patch & Rub PM	Polymer-modified patching and finishing compound	Repair and restoration compound
28	Patchwell BSL	Polymer-modified, vertical and overhead concrete repair mortar	Repair and restoration compound
29	SureFlow 040	Self leveling, polymer modified underlayment	Repair and restoration compound
30	SureFlow 042	Self leveling, polymer modified wear topping	Repair and restoration compound

REPAIR AND RESTORATION COMPOUNDS DESIGN COMPOSITION



The following table provides the breakdown (kg per functional unit) of the material composition of each repair and restoration compound product considered. All proprietary information has been withheld.

Repair and Restoration Compounds: Cementitious

Table 3: **Material composition - per 1 kg of repair and restoration compounds: cementitious**

Prod#	Unique name/ID	Ingredients
1	Dress Up	Aggregate Cement Pre-consumer material
2	Duracrete II	Aggregate Cement Pre-consumer material Accelerator
3	Duracrete II AG	Aggregate Cement Accelerator
4	Duracrete II FR	Aggregate Cement Accelerator
5	HiCap	Aggregate Cement Accelerator Pre-consumer material Extender Polymer
6	HiCap UW	Aggregate Cement Accelerator Pre-consumer material Extender Polymer
7	PipeWipe	Aggregate Cement Pre-consumer material Pigment
8	Patch & Rub	Aggregate Cement Pre-consumer material
9	SurePlug 172-10	Aggregate Cement Accelerator Pre-consumer material
10	SurePlug 172-50P	Aggregate Cement Accelerator Pre-consumer material



11	SurePlug 172F-10	Aggregate Cement Accelerator Pre-consumer material
12	SurePlug 172F-50P	Aggregate Cement Accelerator Pre-consumer material
13	SurePlug ManHole 172F-50P CFV	Aggregate Cement Accelerator Pre-consumer material
14	SurePlug 172S-10	Aggregate Cement Accelerator Pre-consumer material
15	SurePlug 172S-50P	Aggregate Cement Accelerator Pre-consumer material
16	SurePlug ManHole 172S-50P CFV	Aggregate Cement Accelerator Pre-consumer material
17	SureShot	Aggregate Cement Pre-consumer material
18	SureShot WR	Aggregate Cement
19	Wall Patch	Aggregate Cement

Repair and Restoration Compounds: Polymer Modified

Table 4: Material composition - per 1 kg of repair and restoration compounds: polymer modified

Prod#	Unique name/ID	Ingredients
20	Duracrete II FT	Aggregate Cement Accelerator
21	Duracrete II VOFT	Aggregate Cement Accelerator Pre-consumer material Extender
22	HiCap FT	Aggregate Cement Accelerator Pre-consumer material
23	Patchwell	Aggregate Cement Pre-consumer material Polymer
24	Patchwell Deep	Aggregate Cement



		Pre-consumer material Polymer
25	Patchwell Kit	Aggregate Cement Polymer Water
26	Patchwell VO	Aggregate Cement Accelerator Pre-consumer material Extender Polymer
27	Patch & Rub PM	Aggregate Cement Pre-consumer material Polymer
28	Patchwell BSL	Aggregate Cement Accelerator Pre-consumer material Extender
29	SureFlow 040	Aggregate Cement Accelerator Extender
30	SureFlow 042	Aggregate Cement Accelerator Pre-consumer material Polymer

A1 RAW MATERIAL RECYCLED CONTENT AND MATERIAL LOSSES –

Kaufman Products is committed to using as much not linear inflows to their products as possible. Recycled content in their products includes the reuse of steel barrels and totes as well as proprietary ingredients. All recycled material in this study followed the “Polluter Pays” principle. A standard 2% material loss was used across all categories.

SYSTEM BOUNDARIES

The following figure depicts the cradle-to-gate system boundary considered in this study:



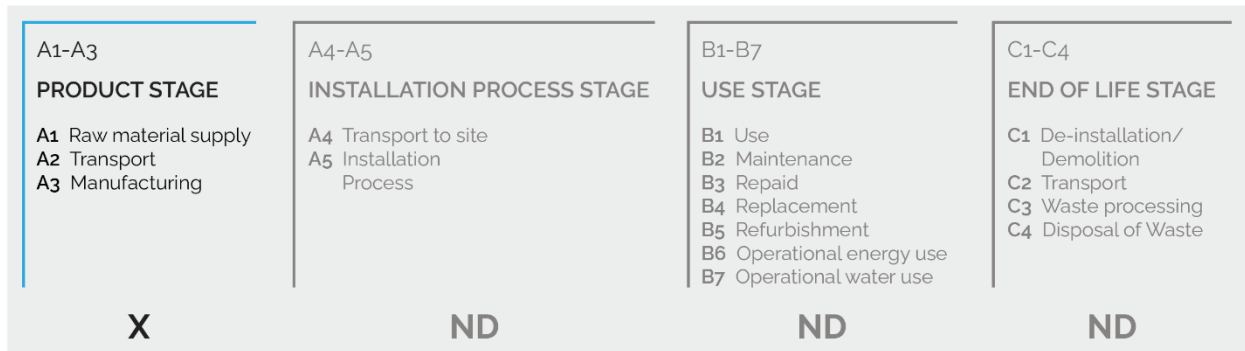


Figure 1: **General life cycle phases for consideration in a construction works system**

This is a Cradle-to-gate life cycle assessment and the following life cycle stages are included in the study:

- A1: Raw material supply (upstream processes) - Extraction, handling, and processing of the materials used in manufacturing the declared products in this LCA.
- A2: Transportation - Transportation of A1 materials from the supplier to the “gate” of the manufacturing facility (i.e. A3).
- A3: Manufacturing (core processes)- The energy and other utility inputs used to store, move, and manufacture the declared products and to operate the facility.

As according to the PCR, the following figure illustrates the general activities and input requirements for producing concrete curing compounds products and is not necessarily exhaustive.

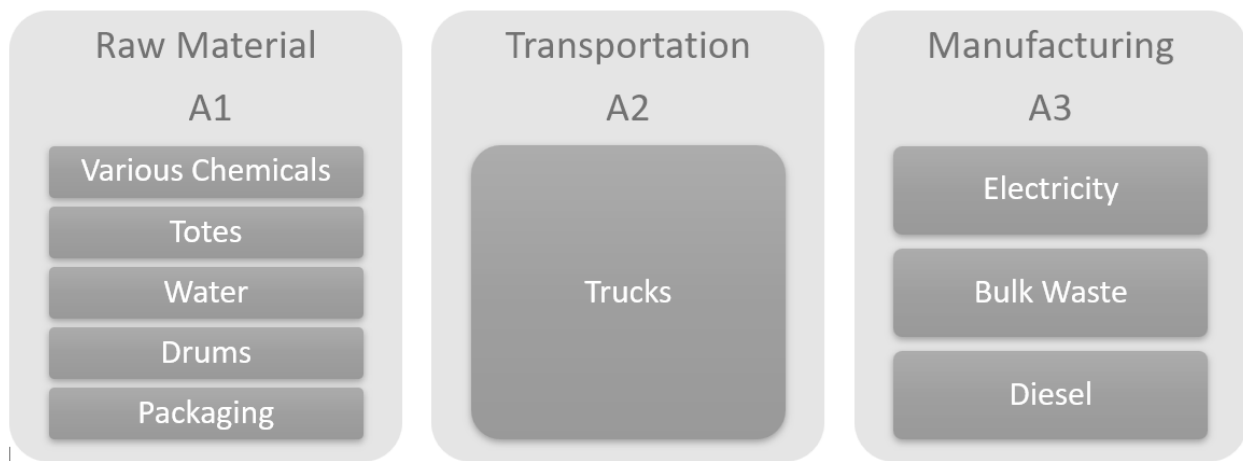


Figure 2: **General system inputs considered in the product system and categorized by modules in scope**

In addition, as according to the relevant PCR, the following requirements are excluded from this study:

- Production, manufacture and construction of A3 building/capital goods and infrastructure.
- Production and manufacture of steel production equipment, steel delivery vehicles, earth-moving equipment, and laboratory equipment.
- Personnel-related activities (travel, furniture, office supplies).



- Energy use related to company management and sales activities.

For this LCA the manufacturing plant, owned and operated by Kaufman Products Inc., is located at their Kaufman Products facility in Northeast United States. All operating data is formulated using the actual data from Kaufman Products Inc.'s plant at the above location, including water, energy consumption and waste generation. All inputs for this system boundary are calculated for the plant.

This life cycle inventory was organized in a spreadsheet and was then input into an RStudio environment where pre-calculated LCIA results for relevant products/activities stemming from the ecoinvent v3.8 database and a local EPD database in combination with primary data from Kaufman Products Inc. were utilized. Explanations of the contribution of each data source to this study are outlined in the section 'Data Sources and Quality'. Further LCI details for each declared product are provided in the sections 'Detailed LCI tables' and 'Transport tables' of the detailed LCA report. A parameter uncertainty analysis was also performed where key statistical results (e.g. min/mean/max etc.) are provided in the detailed LCA report.

No known flows are deliberately excluded from this EPD.

CUT-OFF CRITERIA

ISO 14044:2006 and the focus PCR requires the LCA model to contain a minimum of 95% of the total inflows (mass and energy) to the upstream and core modules be included in this study. The cut-off criteria were applied to all other processes unless otherwise noted above as follows. A 1% cut-off is considered for all renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process where the total of the neglected inputs does not exceed 5%.

DATA SOURCES AND DATA QUALITY ASSESSMENT

No recovered on-site energy occurs at this facility.

No re-used or recycled material for utilization on-site or off-site was reported at this facility.

The following statements explain how the above facility requirements/generation were derived:

Raw material transport: Kaufman provided all the raw material data for the reference year 2022. Raw material transportation is based on the actual distance from the manufacturer/distributor. The transportation was reported using Kaufman primary data that consisted of the actual distance, mode of transport, and location in the city, state, and country.

Electricity: Electricity usage for the study was based on primary data from the utility bills for the reporting period. The products covered in this EPD consist of 99% of the overall product volume; therefore, all electricity was allocated based on that 99% figure.

Process/space heating: This facility does not use natural gas on-site.

Fuel required for machinery: Machinery at this facility uses either electricity, reported in the utility bills, or diesel, which was also calculated from direct purchases records for the 2022 reference year.



Waste generation: All waste generation values were taken from primary waste hauling records and then confirmed by Kaufman personnel. Transportation defaults were used because the driver's route and ultimate final destination are unknown. Therefore, the exact mileage could not be confirmed by the waste hauler.

Recovered energy: No on-site energy is recovered on site.

Recycled/reused material/components: Default material losses, 2%, were used.

Module A1 material losses: Diesel combustion emissions on-site were assumed with a default ecoinvent process for burning diesel in a building machine.

Direct A3 emissions accounting: NA

The following tables depict a list of assumed life cycle inventory utilized in the LCA modeling to generate the impact results across the life cycle modules in scope. An assessment of the quality of each LCI activities utilized from various sources is also provided.

Table 5: LCI inputs assumed for module A3

Input	LCI.activity	Data.source	Geo	Year	Technology	Time	Geography	Reliability	Completeness
Bulk waste	process-specific burdens, residual material landfill/process-specific burdens, residual material landfill/RoW/kg	ecoinvent v3.8	Maryland	v3.8 in 2021	2	3	2	3	3
Diesel	diesel, burned in building machine/diesel, burned in building machine/GLO/MJ	ecoinvent v3.8	Maryland	v3.8 in 2021	2	3	2	3	3
Electricity	market for electricity, medium voltage/electricity, medium voltage/US-SERC/kWh	ecoinvent v3.8	Maryland	v3.8 in 2021	2	3	2	3	3
Pallet	market for EUR-flat pallet/EUR-flat pallet/RoW/unit	ecoinvent v3.8	Maryland	v3.8 in 2021	2	3	2	3	3
Paper bag	market for paper sack/paper sack/RoW/kg	ecoinvent v3.8	Maryland	v3.8 in 2021	2	3	2	3	3



Plastic pail	market for polyethylene terephthalate, granulate, bottle grade, recycled/polyethylene terephthalate, granulate, bottle grade, recycled/RoW/kg	ecoinvent v3.8	Maryland	v3.8 in 2021		2	3	2	3	3
Plastic wrap	market for packaging film, low density polyethylene/packaging film, low density polyethylene/GLO/kg	ecoinvent v3.8	Maryland	v3.8 in 2021		2	3	2	3	3
Supersack	market for textile, nonwoven polypropylene/textile, nonwoven polypropylene/GLO/kg	ecoinvent v3.8	Maryland	v3.8 in 2021		2	3	2	3	3

DATA QUALITY ASSESSMENT

Data quality/variability requirements, as specified in the PCR, are applied. This section describes the achieved data quality relative to the ISO 14044:2006 requirements. Data quality is judged based on its precision (measured, calculated or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied within a study serving as a data source) and representativeness (geographical, temporal, and technological).

Precision: Through measurement and calculation, the manufacturers collected and provided primary data on their annual production. For accuracy, the LCA practitioner and 3rd Party Verifier validated the plant gate-to-gate data.

Completeness: All relevant specific processes, including inputs (raw materials, energy and ancillary materials) and outputs (emissions and production volume) were considered and modeled to represent the specified and declared products. The majority of relevant background materials and processes were taken from ecoinvent v3.8 LCI datasets where relatively recent region-specific electricity inputs were utilized. The most relevant EPDs requiring key A1 inputs were also utilized where readily available.

Consistency: To ensure consistency, the same modeling structure across the respective product systems was utilized for all inputs, which consisted of raw material inputs and ancillary material, energy flows, water resource inputs, product and co-products outputs, returned and recovered concrete curing compounds products, emissions to air, water and soil, and waste recycling and treatment. The same background LCI datasets from the ecoinvent v3.8 database were used across all product systems. Crosschecks concerning the plausibility of mass and energy flows were continuously conducted. The LCA team conducted mass and energy balances at the plant and selected process level to maintain a high level of consistency.



Reproducibility: Internal reproducibility is possible since the data and the models are stored and available in a machine readable project file for all foreground and background processes, and in Labeling Sustainability's proprietary concrete curing compounds LCA calculator* for all production facility and product-specific calculations. A considerable level of transparency is provided throughout the detailed LCA report as the specifications and material quantity make-up for the declared products are presented and key primary and secondary LCI data sources are summarized. The provision of more detailed publicly accessible data to allow full external reproducibility was not possible due to reasons of confidentiality.

*Labeling Sustainability has developed a proprietary tool that allows the calculation of PCR-compliant LCA results for concrete curing compounds product designs. The tool auto-calculates results by scaling base-unit Technosphere inputs (i.e. 1 kg sand, 1 kWh electricity, etc.) to replicate the reference flow conversions that take place in any typical LCA software like openLCA or SimaPro. The tool was tested against several LCAs performed in openLCA and the tool generated identical results to those realized in openLCA across every impact category and inventory metric (where comparisons could be readily made).

Representativeness: The representativeness of the data is summarized as follows.

- Time related coverage of the manufacturing processes' primary collected data from 2022-01-01 to 2022-12-31.
- Upstream (background) LCI data was either the PCR specified default (if applicable) or more appropriate LCI datasets as found in the country-adjusted ecoinvent v3.8 database.
- Geographical coverage for inputs required by the A3 facility(ies) is representative of its region of focus; other upstream and background processes are based on US, North American, or global average data and adjusted to regional electricity mixes when relevant.
- Technological coverage is typical or average and specific to the participating facilities for all primary data.

ENVIRONMENTAL INDICATORS AND INVENTORY METRICS

Per the PCR, this EPD supports the life cycle impact assessment indicators and inventory metrics as listed in the tables below. As specified in the PCR, the most recent US EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI), impact categories were utilized as they provide a North American context for the mandatory category indicators to be included in the EPD. Additionally, the PCR requires a set of inventory metrics to be reported with the LCIA indicators (see tables below).

Table 6: Life cycle impact categories and life cycle inventory metrics

ID	LCIA.indicators	Abbreviations	Units
1	environmental impact: acidification	AP	moles of H ⁺ -Eq
2	environmental impact: eutrophication	EP	kg N
3	environmental impact: global warming	GWP	kg CO ₂ -Eq
4	environmental impact: ozone depletion	ODP	kg CFC-11-Eq
5	environmental impact: photochemical oxidation	PCOP	kg NO _x -Eq



6	material resources: metals/minerals: abiotic depletion potential (ADP): elements (ultimate reserves)	ADPe	kg Sb-Eq
7	energy resources: non-renewable: abiotic depletion potential (ADP): fossil fuels	ADPf	MJ, net calorific value
Inventory metrics			
8	Total primary energy	TPE	MJ-Eq
9	Renewable energy	RE	MJ-Eq
10	Non-renewable energy	NRE	MJ-Eq
11	Non-renewable resources	NRR	kg
12	Renewable resources	RR	m3
13	Water Depletion: WDP	WDP	m3
14	Land filling: bulk waste	LFW	kg waste
15	Land filling: hazardous waste	LFHW	kg waste

It should be noted that emerging LCA impact categories and inventory items are still under development and can have high levels of uncertainty that preclude international acceptance pending further development. Use caution when interpreting data in any of the following categories.

- Renewable primary energy resources as energy (fuel);
- Renewable primary resources as material;
- Non-renewable primary resources as energy (fuel);
- Non-renewable primary resources as material;
- Secondary Materials;
- Renewable secondary fuels;
- Non-renewable secondary fuels;
- Recovered energy;
- Abiotic depletion potential for non-fossil mineral resources.
- Land use related impacts, for example on biodiversity and/or soil fertility;
- Toxicological aspects;
- Emissions from land use change [GWP 100 (land-use change)];
- Hazardous waste disposed;
- Non-hazardous waste disposed;
- High-level radioactive waste;
- Intermediate and low-level radioactive waste;
- Components for reuse;
- Materials for recycling;
- Materials for energy recovery;
- Recovered energy exported from the product system.

TOTAL IMPACT SUMMARY

The life cycle impact interpretations for various concrete products have been grouped by product categories, providing insights into the environmental impacts of individual products and enabling the development of group-wide mitigation strategies.

Categories:



1. **Cement-Intensive Products**

- **Products:** Patch & Rub, SurePlug Variants, Dress Up, Duracrete II series, HiCap, PipeWipe, SureShot series, Wall Patch, Patchwell series, SureFlow series, AMG HiCap 5 UW Medium.
- **Mitigation Strategies:** Utilizing lower-impact cement alternatives, optimizing cement use, enhancing logistics, and implementing efficient manufacturing processes.

2. **Cement and Polymer Focused Products**

- **Products:** Patchwell Kit, Patch & Rub PM, Patchwell VO.
- **Mitigation Strategies:** Reducing cement usage, investigating environmentally friendly polymer alternatives, enhancing recyclability or biodegradability of polymers.

3. **Calcium Aluminate Cement Prominent Products**

- **Products:** Duracrete II series, HiCap series, SureFlow series, AMG HiCap 5 UW Medium.
- **Mitigation Strategies:** Replacing Calcium Aluminate Cement with sustainable alternatives, optimizing formulation, and innovative manufacturing processes.

Common Themes:

- **Broad-Based Approach:** Reducing the impact of cement production and transportation is crucial across all product groups.
- **Sustainable Sourcing and Material Use:** Using alternative materials and optimizing logistic networks are essential.
- **Targeted Research:** Investigating sustainable alternatives for specific high-impact materials like polymers or Calcium Aluminate Cement.

By addressing these key areas, substantial reductions in GWP and overall environmental impact can be achieved across these product categories.

The following table reports the total LCA results for each product produced at the given facility on a 1 kg of repair and restoration compounds basis.

Repair and Restoration Compounds: Cementitious

Table 7: Total life cycle (across modules in scope) impact results for All declared products, assuming the geometric mean point values on a per 1 kg of repair and restoration compounds: cementitious product basis.

a) **Midpoint Impact Categories:**

Indicator/LCI Metric	AP	EP	GWP	ODP	PCOP	ADPe	ADPf
Unit	moles of H ⁺ -Eq	kg N	kg CO ₂ -Eq	kg CFC-11-Eq	kg NO _x -Eq	kg Sb-Eq	MJ, net calorific value
Dress Up	0.0708	0.000105	0.388	3.55e-08	0.00115	2.35e-06	3.23
Duracrete II	0.0409	6.29e-05	0.242	2.18e-08	0.000628	3.19e-06	1.92
Duracrete II AG	0.0582	8.84e-05	0.358	3.33e-08	0.000872	4.94e-06	2.88
Duracrete II FR	0.0494	7.24e-05	0.318	2.63e-08	0.000725	5.23e-06	2.34



HiCap	0.116	0.000177	0.635	5.63e-08	0.0018	7.89e-06	6.27
HiCap UW	0.0994	0.000139	0.644	5.02e-08	0.0015	6.63e-06	4.55
PipeWipe	0.111	0.000155	0.616	5.26e-08	0.0017	4.57e-06	4.84
Patch & Rub	0.0543	8.25e-05	0.303	2.81e-08	0.000872	2.15e-06	2.51
SurePlug 172-10	0.153	0.000256	0.769	6.21e-08	0.00208	6.37e-06	6.94
SurePlug 172-50P	0.113	0.000198	0.638	5.23e-08	0.00171	5.29e-06	5.1
SurePlug 172F-10	0.154	0.000257	0.776	6.24e-08	0.00209	6.46e-06	6.96
SurePlug 172F-50P	0.113	0.000189	0.64	5.25e-08	0.00172	5.49e-06	5.09
SurePlug ManHole 172F-50P CFV	0.11	0.000194	0.619	5.1e-08	0.00167	5.34e-06	4.97
SurePlug 172S-10	0.148	0.000243	0.741	5.99e-08	0.00201	6.44e-06	6.71
SurePlug 172S-50P	0.11	0.000187	0.616	5.09e-08	0.00166	5.18e-06	4.94
SurePlug ManHole 172S-50P CFV	0.108	0.000181	0.606	5e-08	0.00163	5.08e-06	4.85
SureShot	0.0642	9.75e-05	0.346	3.38e-08	0.00104	2.09e-06	3.01
SureShot WR	0.0677	0.000101	0.355	3.43e-08	0.00112	2.09e-06	3.13
Wall Patch	0.148	0.000208	0.812	6.71e-08	0.00224	5.2e-06	6.64

b) Inventory Metrics:

Indicator/LCI Metric	TPE	RE	NRE	NRR	RR	WDP	LFW	LFHW
Unit	MJ-Eq	MJ-Eq	MJ-Eq	kg	m3	m3	kg waste	kg waste
Dress Up	3.66	0.264	3.38	0.0986	1.72e-05	0.00574	0.0913	6.57e-06
Duracrete II	2.23	0.203	2.04	0.062	1.53e-05	0.00604	0.0571	4.32e-06
Duracrete II AG	3.28	0.239	3.03	0.0921	1.62e-05	0.00384	0.0921	6.32e-06
Duracrete II FR	2.68	0.216	2.48	0.0785	1.52e-05	0.006	0.0721	5.07e-06
HiCap	6.95	0.37	6.55	0.187	1.96e-05	0.00346	0.148	1e-05
HiCap UW	5.12	0.318	4.81	0.15	1.82e-05	0.00381	0.128	8.98e-06
PipeWipe	5.44	0.346	5.09	0.152	1.93e-05	0.00376	0.131	9.9e-06
Patch & Rub	2.87	0.229	2.64	0.0775	1.57e-05	0.00632	0.0719	5.37e-06
SurePlug 172-10	7.82	0.538	7.26	0.229	2.42e-05	0.005	0.147	1.07e-05
SurePlug 172-50P	5.63	0.269	5.36	0.164	8.89e-06	0.0044	0.129	9.09e-06
SurePlug 172F-10	7.88	0.555	7.29	0.231	2.57e-05	0.00482	0.148	1.07e-05
SurePlug 172F-50P	5.63	0.266	5.36	0.162	8.77e-06	0.00431	0.129	9.1e-06
SurePlug ManHole 172F-50P CFV	5.48	0.262	5.22	0.158	8.73e-06	0.00446	0.126	8.87e-06
SurePlug 172S-10	7.6	0.549	7.04	0.221	2.54e-05	0.00502	0.142	1.03e-05



SurePlug 172S-50P	5.45	0.259	5.17	0.157	8.8e-06	0.00453	0.125	8.83e-06
SurePlug ManHole 172S-50P CFV	5.35	0.256	5.09	0.155	8.49e-06	0.0046	0.123	8.68e-06
SureShot	3.41	0.241	3.16	0.091	1.59e-05	0.00666	0.0897	6.36e-06
SureShot WR	3.54	0.252	3.28	0.0941	1.7e-05	0.00675	0.0922	6.37e-06
Wall Patch	7.39	0.394	7.01	0.211	1.51e-05	0.00461	0.162	1.14e-05

Repair and Restoration Compounds: Polymer Modified

Table 8: Total life cycle (across modules in scope) impact results for All declared products, assuming the geometric mean point values on a per 1 kg of repair and restoration compounds: polymer modified product basis.

a) Midpoint Impact Categories:

Indicator/LCI Metric	AP	EP	GWP	ODP	PCOP	ADPe	ADPf
Unit	moles of H ⁺ -Eq	kg N	kg CO ₂ -Eq	kg CFC-11-Eq	kg NO _x -Eq	kg Sb-Eq	MJ, net calorific value
Duracrete II FT	0.0615	9.02e-05	0.377	3.19e-08	0.000942	4.62e-06	2.85
Duracrete II VOFT	0.0622	9.72e-05	0.371	3.74e-08	0.000952	3.92e-06	3.17
HiCap FT	0.0669	9.71e-05	0.407	3.48e-08	0.001	5.54e-06	3.14
Patchwell	0.0852	0.000142	0.469	4.08e-08	0.00132	3.38e-06	4.96
Patchwell Deep	0.0772	0.000127	0.424	3.74e-08	0.0012	3e-06	4.36
Patchwell Kit	0.205	0.000439	0.943	4.62e-08	0.00227	3.72e-06	11.6
Patchwell VO	0.0974	0.000163	0.559	5.04e-08	0.00147	4.74e-06	5.84
Patch & Rub PM	0.0644	0.000115	0.347	3.02e-08	0.000975	2.8e-06	4.12
Patchwell BSL	0.0837	0.000126	0.488	4.72e-08	0.00131	4.47e-06	4.12
SureFlow 040	0.078	0.000125	0.471	3.9e-08	0.0011	7.5e-06	4.66
SureFlow 042	0.0742	0.000122	0.409	3.54e-08	0.00103	6.57e-06	4.67

b) Inventory Metrics:

Indicator/LCI Metric	TPE	RE	NRE	NRR	RR	WDP	LFW	LFHW
Unit	MJ-Eq	MJ-Eq	MJ-Eq	kg	m ³	m ³	kg waste	kg waste
Duracrete II FT	3.25	0.241	3.01	0.0921	1.6e-05	0.00586	0.0829	6.03e-06
Duracrete II VOFT	3.6	0.241	3.33	0.0977	1.61e-05	0.0057	0.0964	6.73e-06
HiCap FT	3.53	0.233	3.29	0.102	1.37e-05	0.00529	0.0913	6.4e-06
Patchwell	5.5	0.301	5.2	0.144	1.78e-05	0.0062	0.105	7.57e-06
Patchwell Deep	4.83	0.28	4.55	0.127	1.72e-05	0.00602	0.0957	6.96e-06
Patchwell Kit	12.7	0.242	12.5	0.305	5.23e-06	0.00504	0.124	7.94e-06



Patchwell VO	6.44	0.323	6.08	0.171	1.81e-05	0.00515	0.128	8.93e-06
Patch & Rub PM	4.57	0.259	4.28	0.118	1.65e-05	0.00627	0.0777	5.77e-06
Patchwell BSL	4.64	0.284	4.33	0.126	1.72e-05	0.00514	0.123	8.34e-06
SureFlow 040	5.21	0.299	4.89	0.143	1.79e-05	0.00479	0.103	7.31e-06
SureFlow 042	5.18	0.285	4.85	0.138	1.75e-05	0.00583	0.0962	7.05e-06

ADDITIONAL ENVIRONMENTAL INFO

No regulated substances of very high concern are utilized on site.

REFERENCES

ISO Standards:

- ISO 6707-1: 2014 Buildings and Civil Engineering Works - Vocabulary - Part 1: General Terms
- ISO 14021:1999 Environmental Labels and Declarations - Self-declared Environmental Claims (Type II Environmental Labeling)
- ISO 14025:2006 Environmental Labels and Declarations - Type III Environmental Declarations - Principles and Procedures
- ISO 14040:2006 Environmental Management - Life Cycle Assessment - Principles and Framework
- ISO 14044:2006 Environmental Management - Life Cycle Assessment - Requirements and Guidelines
- ISO 14067:2018 Greenhouse Gases – Carbon Footprint of Products – Requirements and Guidelines for Quantification
- ISO 14050:2009 Environmental Management - Vocabulary
- ISO 21930:2017 Sustainability in Building Construction - Environmental Declaration of Building Products

EN Standards:

- EN 16757 Sustainability of construction works - Environmental product declarations – Product Category Rules for concrete and concrete elements.
- EN 15804 Sustainability of construction works - Environmental product declarations -Core rules for the product category of construction products.

Other References:

- USGBC LEED v4 for Building Design and Construction, 11 Jan 2019 available at <https://www.usgbc.org/resources/pcr-committee-process-resources-part-b>
- USGBC PCR Committee Process & Resources: Part B, USGBC, 7 July 2017 available at <https://www.usgbc.org/resources/pcr-committee-process-resources-part-b>.
- US EPA (2020) Advancing Sustainable Materials Management: 2018 Fact Sheet, https://www.epa.gov/sites/production/files/2021-01/documents/2018_ff_fact_sheet_dec_2020_fnl_508.pdf

